

Carbonylation of *cis*-Disubstituted Epoxides to *trans-\beta*-Lactones: Catalysts Displaying Steric and Contrasteric Regioselectivity

Michael Mulzer and Geoffrey W. Coates*

Department of Chemistry and Chemical Biology, Baker Laboratory, Cornell University, Ithaca, New York 14853-1301, United States

Supporting Information

ABSTRACT: *trans-β*-Lactones are a versatile and useful class of compounds, but reliable methods for their direct synthesis are still limited. Addressing this problem, we present herein two catalysts for the regionselective carbonylation of *cis*-disubstituted epoxides. The two catalysts show high activities and opposing regionselectivities so that either one of the two possible β -lactone regionsomers can be obtained selectively.

■ INTRODUCTION

β-Lactones represent a valuable class of organic compounds due to their occurrence in natural products, their ability to serve as monomers in the synthesis of polyesters, and their versatility as synthetic intermediates. The latter part is based on the high inherent reactivity of β-lactones and often used in the synthesis of aldol-type products. Trans-β-Lactones in racemic or enantioenriched form are particularly valuable for this purpose because the resulting anti-aldol products are often less readily available than their syn-counterparts when using traditional aldol chemistry. Unfortunately, not many methods are currently available to make trans-β-lactones stereoselectively in a direct and economical fashion (Figure 1). Typical routes include the cyclization of aldol products or (formal) [2 + 2] cycloadditions of ketenes with aldehydes. Although the latter

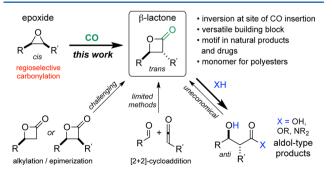


Figure 1. Common approaches to trans- β -lactones and regionselective epoxide carbonylation as a versatile alternative.

approach is very direct, only a few selective catalytic systems have been described for this transformation. Elegant contributions to this field were recently made by Peters and coworkers ^{9a-c} as well as Calter and co-workers. ^{9d}

Carbonylation of epoxides using catalysts of the form [Lewis acid]⁺[Co(CO)₄]⁻ has recently emerged as a reliable direct approach to β -lactones when using terminal or symmetrically 2,3-disubstituted epoxides as substrates. ^{10,11} Unsymmetrically cis- or trans-disubstituted epoxides, however, are prone to giving mixtures of regioisomeric β -lactones. ¹¹ Presumably, an indiscriminate S_N2-ring opening reaction of the cobaltate nucleophile in the case of electronically or sterically unbiased substrates causes these mixtures (Scheme 1). This is a general problem associated with this class of epoxides. ¹²

Our group recently addressed part of this challenge by introducing two new catalysts that could carbonylate racemic and enantioenriched *trans*-disubstituted epoxides to the corresponding cis- β -lactones with high and opposing regioselectivities. This method would be of significant value if it could be adapted to the regioselective production of *trans*- β -lactones from the corresponding cis-epoxides because of the *anti*-aldol-type products resulting from them. In addition, almost all naturally occurring β -lactones display a *trans*-configuration. Previously reported carbonylation catalysts usually show unsatisfactory regioselectivities with cis-epoxides, 15

Special Issue: Mechanisms in Metal-Based Organic Chemistry

Received: August 17, 2014 Published: October 9, 2014

Scheme 1. Simplified Mechanism of Epoxide Carbonylation^a

^aFor a more detailed discussion, see reference 10d.

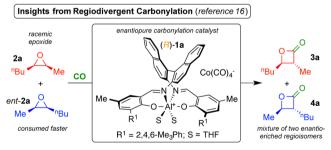
which necessitated the design of new carbonylation catalysts. Herein, we report how previously gained mechanistic insight led to a catalyst that shows good activity and high contrasteric regioselectivity in the carbonylation of *cis*-disubstituted epoxides. A carbonylation catalyst selectively yielding the steric carbonylation product is reported as well.

■ RESULTS AND DISCUSSION

The development of the contrasteric carbonylation catalyst was based on insight gained during our investigation of the regiodivergent carbonylation of *cis*-2,3-disubstituted epoxides. ¹⁶ In this process, an enantiopure carbonylation catalyst such as (R)-1a transforms a racemic *cis*-2,3-disubstituted epoxide *rac*-2 into a mixture of two regioisomeric β -lactones 3 and 4, both of which are highly enantioenriched (Scheme 2, top part).

While following the regiodivergent carbonylation of racemic *cis*-2,3-heptene oxide (*rac*-2a) in detail, we made the unusual observation that incorporation of CO was kinetically more facile at the methine carbon of the epoxide that was seemingly

Scheme 2. Observations Made during the Study of Regiodivergent Carbonylation of *cis*-Epoxides and the Implied Possibility of Regioselective Carbonylation



- epoxides 2a and ent-2a react with different rates (k_{rel} ca. 4)
- very high contrasteric regioselectivity in matched case (ent-2a + (R)-1a)
- high steric regioselectivity in mismatched case (2a + (R)-1a)
- contrasteric lactone 4a formed faster than steric lactone 3a

Application of Insights to Achieve Regioselective Carbonylation (this work)

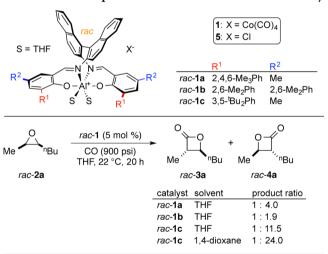
if k_{rel} high ⇒ each epoxide enantiomer reacts preferentially with matched enantiomer of 1a ⇒ high contrasteric regioselectivity from matched case predominates

more sterically hindered. ¹⁶ In the case of racemic **2a**, this meant that the 3-butyl-4-methyl-substituted β -lactone **4a**, and not the 4-butyl-3-methyl isomer **3a**, was the predominant lactone species at low levels of epoxide conversion. Indeed, when reacting only the kinetically preferred enantiomer of *cis*-2,3-heptene oxide (*ent*-**2a**) with (*R*)-**1a**, i.e., the matched case between substrate and catalyst, a high contrasteric selectivity (41:1) was observed. ¹⁶ The mismatched case, i.e., **2a** reacting with (*R*)-**1a**, on the other hand, produced a reduced selectivity (8:1) in favor of the steric product.

Based on this information, we proposed that the use of rac-1a instead of (R)-1a would induce formation of mainly one regioisomer of the β -lactone, albeit in racemic form (Scheme 2, bottom part). In order to be successful, each enantiomer of the catalyst must react only with its matched enantiomer of the epoxide; i.e., the catalyst must show an appreciable $k_{\rm rel}$, 17 and the matched enantiomer of the epoxide must be carbonylated with high regioselectivity. Only then would one expect predominant formation of only one of the two regioisomers of the β -lactone. 18 Given the previous insight, these conditions were seemingly met if catalyst rac-1a were used in the carbonylation of racemic cis-2,3-heptene oxide (rac-2a).

A test reaction using rac-1a and rac-2a showed that the contrasteric β -lactone product rac-4a was indeed formed preferentially (Scheme 3). The observed selectivity of 4.0:1

Scheme 3. Evaluation of Catalysts for the Carbonylation of *cis*-Disubstituted Epoxide *rac*-2a with Contrasteric Selectivity



correlates very well with the very high contrasteric regioselectivity and the $k_{\rm rel}$ of ca. 4 that were determined previously for this reaction (vide supra). With the goal of increasing the selectivity further, previously reported catalyst rac-1b¹⁶ was also tested in the same reaction (Scheme 3). Although this catalyst showed a slightly lower contrasteric regioselectivity when reacting (R)-1b with enantiopure ent-2a (24.6:1), 19 we theorized that the increased steric bulk of the Lewis acid part might significantly increase the $k_{\rm rel}$ value. Unfortunately, the opposite case was true. The observed low regioselectivity of 1.9:1 is most likely the result of the reduced regioselectivity in the matched case in combination with a lower k_{rel} value. Extensive experimentation eventually revealed catalyst rac-1c to be the most suitable catalyst for the carbonylation of cis-disubstituted epoxides with contrasteric regioselectivity so far (Scheme 3). This catalyst most likely retains the high regioselectivity observed with 1a and b in the

matched case, 20 so that the improved outcome of the reaction can be attributed to a superior k_{rel} value.

Moreover, changing the solvent from THF to 1,4-dioxane further improved the observed selectivity from 11.5:1 to 24.0:1. Structurally related ethereal solvents such as tetrahydropyran and diethyl ether also showed markedly different results in terms of selectivity and activity. This observation underlines the importance of the previously determined interaction between solvent and carbonylation catalysts of the type [Lewis acid]+[Co(CO)₄] $^{-10d}$ However, the specific effect of solvent structure on regionselectivity is not understood at this point.

With a competent contrasteric catalyst in hand, the scope of this regioselective carbonylation reaction was investigated (Table 1). Selective formation of lactones *rac-*4 using catalyst

Table 1. Regioselective Carbonylation of Racemic Cis-Disubstituted Epoxides 2 Yielding β-Lactones rac-4 Using Catalyst rac-1c^a

entry	R (epoxide)	ratio ^b 3:4	product	yield (%)
1	Et (rac-2b)	1:10.1	rac- 6b	70
2	ⁿ Pr (rac-2c)	1:15.7	rac- 6c	77
3	ⁿ Bu (rac-2a)	1:24.0	rac-(3a + 4a)	69
4	ⁿ Pent (rac-2d)	1:24.0	rac-(3d + 4d)	74
5	ⁿ Hex (rac-2e)	1:19.0	rac-(3e + 4e)	72
6^c	ⁿ Bu (2a)	1:24.0	3a + 4a	>95 ^d
7	CH ₂ Cy (rac-2f)	1:4.9	rac-(3f + 4f)	83 ^d
8	CH ₂ Ph (rac-2g)	1:1.3	rac-(3g + 4g)	18^d
9	$(CH_2)_2$ Ph $(rac-2h)$	1:32.3	rac- 6h	83
10	$(CH_2)_2^i Pr (rac-2i)$	1:19.0	rac- 6i	78
11	$(CH_2)_2OTBS$ (rac-2j)	1:24.0	rac- 6j	81
12	$(CH_2)_3OTBS$ (rac-2k)	1:13.3	rac-6k	80
13	$(CH_2)_3OAc$ $(rac-2l)$	1:10.1	rac-(3l+4l)	82

"Reaction conditions: [rac-2] = 0.5 M, 22 °C, 20 h. ^bDetermined by ¹H NMR analysis of crude reaction mixture. $^c(2S,3R)$ -heptene oxide (99% ee) was used. ^dPercent conversion to β -lactone (¹H NMR analysis). All reactions gave full conversion (GC or ¹H NMR analysis), except for rac-2f,g. Catalyst rac-1c was prepared in situ (L_n AlCl (rac-5c) + NaCo(CO)₄).

rac-1c proceeded extremely well, with ratios in favor of rac-4 exceeding 10.0:1 for nearly all cis-epoxides rac-2 tested. Even rac-2b, an epoxide with sterically very similar substituents, gave a very good selectivity of 10.1:1 (entry 1). Slightly better ratios were achieved with epoxides bearing longer alkyl chains (entries 2-5). It is worth noting that catalyst rac-1c did not show much variance in selectivity as the length of the linear alkyl chain in the substituent R was altered, the only exception being rac-2b. Furthermore, rac-1c carbonylated enantioenriched epoxides such as 2a with equally high regioselectivity (entry 6). Given the availability of enantioenriched epoxides, 21 this makes for a convenient entry into enantioenriched β lactones and aldol-type products. Epoxides with additional steric hindrance in R also underwent regioselective carbonylation reactions with rac-1c and still yielded the contrasteric lactone rac-4 preferentially (entries 7-13). Interestingly, the selectivities observed with these epoxides were comparable to

those achieved with the less hindered epoxides rac-2a—e, and even ratios as high as 32.3:1 and 24.0:1 (entries 9 and 11) were obtained. The only limitation arose when steric bulk was situated very close to the epoxide (entries 7 and 8). Nevertheless, the observed ratios of 4.9:1 and 1.3:1 in favor of lactones rac-4f and g, respectively, are still good given how sterically shielded the corresponding methine carbons are from nucleophilic attack. This fact is also reflected in the high selectivity with which lactones rac-3f and g are formed when using a carbonylation catalyst with steric selectivity (vide infra, Table 4). Lastly, cis-epoxides with sterically very similar substituents such as racemic cis-3,4-octene oxide were carbonylated with low regioselectivity by rac-1c.²²

The two resulting lactones rac-3 and 4 could generally not be separated quantitatively from one another using flash column chromatography. Therefore, the resulting trans- β -lactones were isolated as mixtures in good yields, except for those derived from the sterically encumbered epoxides rac-2f and g. However, ring opening of lactones rac-3 and 4 to the corresponding aldoltype methyl esters by quenching the reaction with MeOH/NaOMe allowed for facile separation of the two regioisomers. Equally good yields were obtained using this approach, which is shown for a selected range of epoxides in Table 1 (entries 1 and 2 and 9–12).

Catalyst rac-1c most likely operates under the mechanism proposed in Scheme 1. However, this mechanism was elucidated for carbonylation catalysts bearing salen ligands coordinating in a trans- instead of $cis-\alpha$ -fashion and with terminal instead of internal epoxides as substrates. These changes may seem minor but could influence which step in the catalytic cycle becomes rate-determining. In the case of terminal epoxides, ring-closing to the lactone is thought to be rate-determining (cf. Scheme 1) and all prior steps to be fully reversible. It seems unlikely that this also holds for internal epoxides because then the observed regioselectivity would be the result of thermodynamic instead of kinetic control. Given the conformational flexibility of a ring-opened epoxide, the ligand would have a hard time discriminating between the two regioisomeric species effectively. A more likely scenario is that the nucleophilic attack of the cobaltate anion on the internal epoxide, once it has coordinated to the Lewis acid, has become the rate- and selectivity-determining step in this reaction.

Given the success of the Lewis acid moiety of catalyst 1c in inducing contrasteric ring opening of cis-epoxides, the use of a different nucleophile was explored. The use of chloride instead of $[Co(CO)_4]^-$ as the anion, and thus the synthesis of vicinally disubstituted chlorohydrins, seemed particularly attractive because they are important functional groups, ²³ yet methods for their regioselective synthesis are scarce. ²⁴ Moreover, compounds of the type [L,Al]-Cl, which are commonly used as precursors in the synthesis of carbonylation catalysts, seemed ideal catalysts for the regioselective formation of chlorohydrins. Indeed, complex rac-5c, the precursor to rac-1c (Scheme 3), turned out to be a selective and active catalytic system. Addition of 2,4,6-trimethylpyridine hydrochloride as a mild surrogate for hydrochloric acid led to complete conversion of assorted cis-epoxides in the presence of rac-5c (Table 2). In the absence of rac-5c, only negligible amounts of conversion were detected.19

The observed contrasteric selectivity with preferential formation of chlorohydrins *rac-8* is consistent with the results obtained with *rac-1c* in Table 1. Interestingly, contrasteric selectivity is also observed in the absence of *rac-5c* or when

Table 2. Regioselective Formation of Chlorohydrins *rac*-8 from Racemic *Cis*-Disubstituted Epoxides 2 Using Catalyst *rac*-5c^a

^aReaction conditions: [rac-2] = 0.5 M, 22 °C, 48 h. ^bDetermined by GC analysis of crude reaction mixture. ^cDetermined by ¹H NMR analysis of crude reaction mixture. ^d7.5 mol % rac-5c used. All reactions gave full conversion (GC or ¹H NMR analysis). See the Supporting Information for additional tables concerning control experiments and solvent optimization.

opening the epoxide directly using hydrochloric acid in diethyl ether. ¹⁹ However, the selectivities obtained in those cases are significantly less when compared to the results with *rac-*5c. Ratios in favor of *rac-*8 exceeded 6.0:1 for epoxides with linear

or branched alkyl chains as substituent R when using *rac-***5c** (entries 1, 2, and 5). However, regioselectivity dropped in cases where the steric bulk was located too close to the epoxy group (entry 3) or became too large (entry 4). Nonetheless, all chlorohydrins were readily isolated in good yields.

Having established a good methodology to access the contrasteric β -lactone product rac-4, it now seemed sensible to find a catalyst that would selectively produce the steric regioisomer. The resulting β -lactones rac-3 would give rise to potentially useful propionate aldol-type motifs commonly found in natural products synthesis. Because of the recent success of salen-based complexes with trans-geometry in the regioselective carbonylation of trans-epoxides, we hoped that the salen framework could be modified to yield a catalyst with steric selectivity for cis-epoxides. To this end, a variety of salen-based carbonylation catalysts were synthesized and screened for the selective synthesis of rac-3a starting from epoxide rac-2a (Table 3).

Test reactions using literature-known catalysts 9a-c already yielded good conversions and selectivities for lactone *rac-3a* (entries 1–3). Interestingly, the use of chromium as Lewis acidic metal ion produced a more active yet less selective catalyst in comparison to the aluminum-based system (entries 1 and 2) and, thus, was not pursued further. Introduction of bulky aryl substituents in position *ortho* to the phenol moiety (substituent R²) showed no benefit in terms of selectivity

Table 3. Evaluation of Catalysts for the Carbonylation of Cis-Disubstituted Epoxide rac-2a with Steric Selectivity^a

	substituents	R ¹ , R ² :	$Co(CO)_4$ R^1 $R^2 S = THF$	Co(CO) ₄	S CI
	Me, ^t Bu	// \\	Ar ² iPr Ar	Optimized	Co(CO) ₄ S N + N -O O
		Me nBu	catalyst (5 mol %) CO (900 psi) THF	nBu Me	O J ⁿ nBu c- 4a
entry	linker	\mathbb{R}^1	\mathbb{R}^2	catalyst	ratio ^b 3a:4a
1	\mathbf{L}^1	^t Bu	^t Bu	9a	3.0:1
2^c	\mathbf{L}^1	^t Bu	^t Bu	9b	2.1:1

$\begin{array}{cccccccccccccccccccccccccccccccccccc$	entry	linker	\mathbb{R}^1	\mathbb{R}^2	catalyst	ratio ^b 3a:4a	$conv^b$ (%)
3 L ² 'Bu 'Bu rac-9c 2.7:1 72 4 L ² Me Ar ¹ rac-9d 1.6:1 74 5 L ² Me Ar ² rac-9e 3.0:1 72 ^d 6 L ³ 'Bu 'Bu '9f 3.3:1 >95 7 L ³ 'Bu Me Me 9g 2.0:1 >95 8 L ³ Me Me Me 9h 2.1:1 >95 9 L ³ Me H 9i 2.1:1 >95 10 L ³ Ar ³ 'Bu 9j 2.1:1 >95	1	\mathbf{L}^1	^t Bu	^t Bu	9a	3.0:1	74
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	2^c	\mathbf{L}^1	^t Bu	^t Bu	9b	2.1:1	95
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	3	L^2	^t Bu	^t Bu	rac-9c	2.7:1	72
6 L³ 'Bu 'Bu 9f 3.3:1 >95 7 L³ 'Bu Me 9g 2.0:1 >95 8 L³ Me Me 9h 2.1:1 >95 9 L³ Me H 9i 2.1:1 >95 10 L³ Ar³ 'Bu 9j 2.1:1 >95	4	L^2	Me	\mathbf{Ar}^1	rac-9d	1.6:1	74
7 L ³ tBu Me 9g 2.0:1 >95 8 L ³ Me Me 9h 2.1:1 >95 9 L ³ Me H 9i 2.1:1 >95 10 L ³ Ar ³ tBu 9j 2.1:1 >95	5	L^2	Me	Ar ²	rac-9e	3.0:1	72 ^d
8 L ³ Me Me 9h 2.1:1 >95 9 L ³ Me H 9i 2.1:1 >95 10 L ³ Ar ³ 'Bu 9j 2.1:1 >95	6	L^3	^t Bu	^t Bu	9f	3.3:1	>95
9 L ³ Me H 9i 2.1:1 >95 10 L ³ Ar ³ ^t Bu 9j 2.1:1 >95	7	L^3	^t Bu	Me	9g	2.0:1	>95
10 L ³ Ar ³ tBu 9j 2.1:1 >95	8	\mathbf{L}^3	Me	Me	9h	2.1:1	>95
,	9	\mathbf{L}^3	Me	Н	9i	2.1:1	>95
11 ^e 10 2.9:1 >95	10	\mathbf{L}^3	Ar ³	^t Bu	9j	2.1:1	>95
	11^e				10	2.9:1	>95

"Reaction conditions: [rac-2a] = 0.5 M, 22 °C, 20 h. "Conversion to lactone and ratio of regioisomers determined by GC or "H NMR analysis of crude reaction mixture. "Cr" used as the Lewis acidic metal ion. "The remainder was 3-heptanone. "2 mol % of 10 was used. All catalysts except 9a - c and 10 were prepared in situ $(L_n\text{AlCl} + \text{NaCo(CO)}_4)$.

(entries 4 and 5). Changing the diamine linker to 2,3-dimethylbutane-2,3-diamine (L^3) preserved the good steric regioselectivity observed with linkers L^1 and L^2 and further increased the activity of the catalytic system (catalyst 9f, entry 6). Keeping linker L^3 but reducing the steric size of substituents R^1 and R^2 had no beneficial effect in terms of selectivity (entries 7–9). Installation of a very bulky substituent in position R^1 also brought no further advantage (entry 10). Consequently, 9f was the catalyst of choice for selective production of lactone rac-3a from rac-2a. Lastly, it should be noted that porphyrin catalyst 10 also displayed good activity and steric selectivity (entry 11). However, modifications of this framework were not pursued further.

When using catalyst 9f in the carbonylation of a variety of racemic *cis*-epoxides, selectivities of >3.0:1 in favor of lactone *rac-*3 were usually observed (Table 4). As with catalyst *rac-*1c,

Table 4. Regioselective Carbonylation of Cis-Disubstituted Epoxides rac-2 Yielding β -Lactones rac-3 Using Catalyst 9f^a

		preferentially formed			
Me R	9f (5 mol %) CO (900 psi)	O Me R	+	Me	O N,R
rac- 2		rac- 3		rac-	4

entry	R (epoxide)	ratio ^b 3:4	product	yield (%)
1	Et (rac-2b)	3.2:1	rac-(3b + 4b)	66
2^c	ⁿ Pr (rac-2c)	2.9:1	rac- $(3c + 4c)$	62
3	ⁿ Bu (rac-2a)	3.3:1	rac-(3a + 4a)	80
4	ⁿ Pent (rac-2d)	3.8:1	rac-(3d + 4d)	74
5	ⁿ Hex (rac-2e)	3.5:1	rac- $(3e + 4e)$	91
6	CH ₂ Cy (rac-2f)	5.7:1	rac-(3f + 4f)	88
7^c	CH ₂ Ph (rac-2g)	19.0:1	rac-(3g + 4g)	90
8 ^c	$(CH_2)_2$ Ph $(rac-2h)$	3.5:1	rac-(3h + 4h)	86
9	$(CH_2)_2^i Pr (rac-2i)$	3.3:1	rac-(3i + 4i)	90
10^c	$(CH_2)_2OTBS$ (rac-2j)	4.0:1	rac-(3j + 4j)	87
11	(CH ₂) ₃ OTBS (rac-2k)	2.7:1	rac-(3k + 4k)	92

^aReaction conditions: [rac-2] = 0.5 M, 22 °C, 20 h. ^bDetermined by ¹H NMR analysis of crude reaction mixture. ^c7.5 mol % of **9f** used. All reactions gave full conversion (GC or ¹H NMR analysis).

epoxides with linear alkyl chains as substituent R showed good selectivities in the range of 2.9 to 3.8:1 irrespective of the length of the alkyl chain (entries 1–5). In the case of epoxides with sterically more demanding substituents R, one would predict an increase in selectivity due to a stronger inherent steric bias. Indeed, such additional bias benefited selectivity as long as it was situated close to the epoxide (entries 6 and 7). Distancing it further away, however, lessened the influence quickly (entries 8–11), and the obtained selectivities resembled those achieved with epoxides rac-2a–e. Interestingly, epoxides rac-2f and g gave very different ratios of rac-3 and 4 despite their structural similarity. As before, the resulting trans- β -lactones were isolated as mixtures in good yields due to the inseparability of the regioisomeric products.

From a mechanistic viewpoint, the arguments made during the discussion of catalyst *rac-*1c should also apply to 9f. Although catalyst 9f most likely displays *trans-*coordination of the salen ligand, it seems unlikely that good regioselectivities could be obtained if the ring-closing step were still the rate-determining step with internal epoxides. As before, it seems

more probable that ring opening of the epoxide is the ratelimiting step with these substrates.

CONCLUSION

Two new catalysts, rac-1c and 9f, were introduced for the regioselective carbonylation of racemic and enantioenriched cis-2,3-disubstituted epoxides 2. The development of rac-1c, which shows contrasteric selectivity, was based on insight gained previously from our study of the regiodivergent carbonylation of *cis*-disubstituted epoxides. ¹⁶ On the other hand, catalyst 9f displayed steric regioselectivity, and its development was based on our previous work on the regioselective carbonylation of trans-disubstituted epoxides. 13 Because of the opposing regiopreference of rac-1c and 9f, either one of the two regioisomeric *trans-β*-lactones *rac-*3 and *rac-*4 could be accessed in high yield and selectivity. Furthermore, ring opening of rac-3 and 4 using a one-pot procedure gave rise to anti-aldol-type compounds that were readily separable by column chromatography. Lastly, a structurally related catalyst rac-5c was applied to the regioselective synthesis of vicinally disubstituted chlorohydrins rac-8 from cis-epoxides rac-2. This transformation also proceeded with synthetically useful yields and contrasteric selectivity. It was surmised that the regioselective carbonylation of cis-disubstituted epoxides follows the previously determined mechanism. However, the occurrence of regioselectivity was rationalized better by assuming that ring opening of the epoxide is the rate-determining step with these substrates.

■ EXPERIMENTAL SECTION

See the Supporting Information for general considerations, methods, and materials used.

The following compounds were prepared according to literature procedures: rac-(2R,3S)-2-ethyl-3-methyloxirane (rac-2b), 16 rac-(2R,3S)-2-methyl-3-propyloxirane (rac-2c), 16 rac-(2R,3S)-2-butyl-3-methyloxirane (rac-2a), 26 (2R,3S)-2-butyl-3-methyloxirane (2a), 16 rac-(2R,3S)-2-butyl-3-ethyloxirane, ²⁷ rac-(2R,3S)-2-methyl-3-pentyloxirane (*rac-*2d), ¹⁶ *rac-*(2*R*,3*S*)-2-hexyl-3-methyloxirane (*rac-*2e), ¹⁶ *rac-*(2*R*,3*S*)-2-isopentyl-3-methyloxirane (*rac-*2i), ¹⁶ *rac-tert-*buyl ¹⁶ (3-((2R,3S)-3-methyloxiran-2-yl)propoxy)silane (rac-2k), 16 ((2R,3S)-3-methyloxiran-2-yl)propyl acetate (rac-21), 28 rac-MesBinamAlCl (rac-5a, precursor to rac-1a, rac-MesBinam = rac-3,3"-(([1,1'binaphthalene]-2,2'-diylbis(azanylylidene))bis(methanylylidene))bis-(2',4',5,6'-tetramethyl-[1,1'-biphenyl]-2-olate)), 16 rac-Xyl₂BinamAlCl (rac-5b, precursor to rac-1b, rac-Xyl₂Binam = rac-5',5"-((1E,1'E)-([1,1'-binaphthalene]-2,2'-diylbis(azanylylidene))bis(methanylylidene))bis(2,2",6,6"-tetramethyl[1,1':3',1"-terphenyl]-4'-olate), $[salphAl(THF)_2]^+[Co(CO)_4]^-$ (9a, salph =6,6'-((1E,1'E)-(1,2 $phenylene bis (azanylylidene)) bis (methanylylidene)) bis (2,4-di-\textit{tert-}bu-di-\textit{te$ tylphenolate)), 10a [salphCr(THF)₂]⁺[Co(CO)₄]⁻ (9b), 10c rac-[salcyAl(THF)₂]⁺[Co(CO)₄]⁻ (rac-9c, salcy = N,N'-bis(3,5-di-tert-butylsalicylidene)-1,2-cyclohexanediamine), 29 rac-3,3"-((1E,1'E)-((1S,2S)-cyclohexane-1,2-diylbis(azanylylidene))bis(methanylylidene))bis(2',5,6'-trimethyl-[1,1'-biphenyl]-2-olate)aluminum chloride (precursor to rac-9d), 13 rac-3,3"-((1E,1'E)-((1S,2S)-cyclohexane-1,2-diylbis(azanylylidene))bis(methanylylidene))bis(4'-tert-butyl-2',5,6'-trimethyl-[1,1'-biphenyl]-2-olate)aluminum chloride (precursor to rac-**9e**), ¹³ 6,6'-((1E,1'E)-((2,3-dimethylbutane-2,3-diyl)bis-(azanylylidene))bis(methanylylidene))bis(2,4-di-tert-butylphenolate) aluminum chloride (precursor to 9f), 13 [CITPPAI(THF)₂]⁺[Co- $(CO)_4$] (10, ClTPP = meso-tetra(4-chlorophenyl)porphyrinato), 3',5'-di-tert-butyl-2-hydroxy-5-methyl-[1,1'-biphenyl]-3-carbalde-hyde,³¹ 5-tert-butyl-2-hydroxy-3-methylbenzaldehyde,³² 4-bromo-2-(tert-butyl)phenol,³³ 2,3-dimethylbutane-2,3-diamine,³⁴ NaCo-(CO)₄,³⁵ (Z)-tert-butyldimethyl(pent-3-en-1-yloxy)silane,³⁶ (Z)-but-2-en-1-ylbenzene, 37 (Z)-1-phenyl-3-pentene, 38 and 2,4,6-trimethylpyridine hydrochloride. General Procedure A: Epoxidation of Alkenes to Epoxides Using m-CPBA. m-Chloroperoxybenzoic acid (m-CPBA, \leq 77%) was added in portions at 0 °C to a solution of the corresponding alkene in DCM, and the resulting mixture was stirred at the same temperature until TLC analysis indicated complete consumption of the alkene. After excess m-CPBA was destroyed by addition of aqueous NaHSO₃ at 0 °C, the reaction mixture was filtered and the organic phase washed with NaHCO₃ (satd, aq, 3×), dried with sodium sulfate, filtered, and concentrated under reduced pressure. The residue was purified via either distillation or flash column chromatography.

General Procedure B: Assembly of Salen Compounds via Imine Condensation. The appropriate salicylaldehyde derivative was mixed under air with either methanol or ethanol at the indicated temperature. The appropriate diamine was added and the reaction mixture stirred at the same temperature for the time indicated. The reaction mixture was allowed to reach 22 °C, and the resulting precipitate was isolated by filtration, followed by washings with small amounts of cold methanol or ethanol to give the corresponding salencompound after drying in vacuo at 80 °C.

General Procedure C: Metalation of Salen Compounds Using Et_2AlCl . The appropriate salen compound was dissolved in the indicated amount of DCM and cooled to 0 °C. Et_2AlCl (1.0 M, hexanes, pyrophoric) was added in one portion under vigorous stirring at 0 °C, and the resulting solution was stirred at 22 °C for 12 h. The resulting metal complex was then isolated as indicated.

General Procedure D: Regioselective Carbonylation of cis-**Epoxides Using Catalyst 9f.** In a glovebox, a 2 fluid dram glass vial equipped with a Teflon-coated magnetic stir bar was charged with catalyst 9f and THF. The vial was then placed in a custom-made sixwell high-pressure reactor which itself was placed in a glovebox freezer at -34 °C for 30 min. The appropriate epoxide (also cooled to -34 °C) was then added to the vial and the reactor removed from the freezer, subsequently sealed, taken out of the glovebox, placed in a well-ventilated hood, and pressurized with carbon monoxide (900 psi). It is important to keep the temperature of the reactor below 0 °C once it is removed from the freezer to minimize isomerization of the epoxide to ketone products. The reactor was then sealed again, placed in a 22 °C water bath, and stirred for the time indicated. The reactor was carefully vented in a well-ventilated hood, the crude reaction mixture concentrated under reduced pressure, and the product isolated as indicated.

General Procedure E: Regioselective Carbonylation of Epoxides with in Situ Formation of Catalyst rac-1c. In a glovebox, a 2 fluid dram glass vial equipped with a Teflon-coated magnetic stir bar was charged with NaCo(CO)4, 1,4-dioxane, and the precursor to rac-1c, compound rac-5c. The vial was then placed in a custom-made 6-well high-pressure reactor, 40 which itself was placed in a glovebox freezer at -34 °C for 30 min. The appropriate epoxide (also cooled to -34 °C) was added to the vial and the reactor removed from the freezer, subsequently sealed, taken out of the glovebox, placed in a well-ventilated hood and pressurized with carbon monoxide (900 psi). It is important to keep the temperature of the reactor below 0 °C once it is removed from the freezer to minimize isomerization of the epoxide to ketone products. The reactor was then sealed again, placed in a 22 °C water bath, and stirred for the time indicated. The reactor was carefully vented in a well-ventilated hood, the crude reaction mixture concentrated under reduced pressure, and the product isolated as indicated.

Please note: In the case of substrates rac-2b, rac-2c, rac-2h, rac-2i, rac-2j, and rac-2k, the general procedure was slightly altered: The reactor was carefully vented in a well-ventilated hood, and the crude reaction mixture was treated with methanol and sodium methoxide, stirred for 5 min at 22 °C, and then concentrated under reduced pressure. The product was then isolated as indicated.

General Procedure F: Regioselective Chlorohydrin Formation Using Catalyst *rac-*5c. In a glovebox, a 2 fluid dram glass vial equipped with a Teflon-coated magnetic stir bar was charged with catalyst *rac-*5c, 2,4,6-trimethylpyridine hydrochloride, THF, and the appropriate epoxide. The vial was sealed with a Teflon-coated cap, and the reaction mixture stirred at 22 °C for 48 h. The crude reaction

mixture was concentrated under reduced pressure and the product isolated as indicated.

rac-(2R,3S)-2-(Cyclohexylmethyl)-3-methyloxirane (rac-2f). Methyllithium (1.6 M, Et₂O, 21.5 mL, 34.4 mmol) was added dropwise at -78 °C to a solution of prop-2-yn-1-ylcyclohexane (3.81 g, 31.2 mmol) in THF (55 mL), and the resulting solution was stirred at -78°C for 0.5 h. Methyl iodide (10.5 g, 74.0 mmol) was added dropwise at -78 °C, the reaction mixture was slowly warmed to 22 °C and stirred for 12 h. NaHCO3 (satd, aq) was added and the aqueous phase extracted with pentane. The combined organic layers were dried with sodium sulfate, filtered, and concentrated under reduced pressure. THF (14 mL) was added to the residue and the resulting solution degassed by two freeze-pump-thaw cycles. The solution was then added to a solution of 9-BBN (0.5 M, THF, 72 mL, 36 mmol) at 0 °C, and the resulting reaction mixture was stirred at 22 °C until TLC analysis indicated complete disappearance of the alkyne. Methanol (1.0 mL) was added followed by glacial acetic acid (20.0 mg) as a solution in methanol (2.6 mL) and the resulting mixture stirred for 2 h at 22 °C. Pentane was added, followed by controlled addition of NaOH (1 M, aq, 40 mL) and H₂O₂ (30%, aq, 20 mL) under ice cooling. The aqueous layer was extracted with pentane, and the combined organic layers were washed with NaHCO₃ (aq, satd), dried with sodium sulfate, filtered, and concentrated under reduced pressure. The crude product was filtered through a plug of silica gel using pentane, and the filtrates were concentrated under reduced pressure.

Following general procedure A, the residue was reacted with *m*-CPBA (9.00 g) in DCM (40 mL) to give *rac-*2f (1.12 g, 23%) as a colorless liquid. ¹H NMR (400 MHz, CDCl₃): δ 3.02 (dtd, J = 5.3, 4.3 Hz, 1H), 2.94 (td, J = 6.0, 4.2 Hz, 1H), 1.79–1.62 (m, 5H), 1.51–1.33 (m, 3H), 1.30–1.08 (m, 3H), 1.25 (d, J = 5.5 Hz, 3H), 1.04–0.89 (m, 2H). ¹³C{¹H} NMR (75 MHz, CDCl₃): δ 56.0, 52.7, 36.2, 35.0, 33.8, 33.3, 26.6, 26.41, 26.38, 13.5. HRMS (ESI-TOF) m/z: [M + H]⁺ calcd for C₁₀H₁₉O 155.1430, found 155.1443.

rac-(2R,3S)-2-Benzyl-3-methyloxirane (rac-2g). Following general procedure A, (Z)-but-2-en-1-ylbenzene³⁷ (0.446 g, 3.37 mmol) was reacted with m-CPBA (0.960 g) in DCM (17 mL) to give rac-2g (0.390 g, 78%) as a colorless liquid. The analytical data were in accordance with that reported in the literature.⁴¹ ¹H NMR (400 MHz, CDCl₃): δ 7.35–7.31 (m, 2H), 7.27–7.23 (m, 3H), 3.18–3.11 (m, 2H), 2.94 (dd, J = 14.7, 5.8 Hz, 1H), 2.79 (dd, J = 14.7, 6.3 Hz, 1H), 1.41 (d, J = 5.4 Hz, 3H). 13 C{ 1 H} NMR (126 MHz, CDCl₃): δ 137.9, 128.9, 128.7, 126.6, 57.4, 53.0, 34.2, 13.6.

rac-(2R,3S)-2-Methyl-3-phenethyloxirane (rac-2h). Following general procedure A, (Z)-1-phenyl-3-pentene³⁸ (2.71 g, 18.5 mmol) was reacted with *m*-CPBA (5.50 g) in DCM (45 mL) to give rac-2h (2.19 g, 73%) as a colorless liquid. The analytical data were in accordance with that reported in the literature.³⁸ ¹H NMR (400 MHz, CDCl₃): δ 7.31–7.28 (m, 2H), 7.22–7.18 (m, 3H), 3.04 (qd, J = 5.5, 4.2 Hz, 1H), 2.95 (td, J = 6.3, 4.3 Hz, 1H), 2.85 (ddd, J = 14.6, 9.2, 5.8 Hz, 1H), 2.74 (ddd, J = 13.9, 8.9, 7.4 Hz, 1H), 1.93–1.69 (m, 2H), 1.19 (d, J = 5.5 Hz, 3H). 13 C{ 1 H} NMR (126 MHz, CDCl₃): δ 141.5, 128.55, 128.55, 126.2, 56.6, 53.0, 32.8, 29.6, 13.3.

rac-tert-Butyldimethyl(2-((2R,3S)-3-methyloxiran-2-yl)ethoxy)-silane (rac-2j). Following general procedure A, (*Z*)-tert-butyldimethyl(pent-3-en-1-yloxy)silane³⁶ (2.74 g, 13.7 mmol) was reacted with *m*-CPBA (4.10 g) in DCM (35 mL) to give rac-2j (2.34 g, 79%) as a colorless liquid. ¹H NMR (300 MHz, CDCl₃): δ 3.80–3.75 (m, 2H), 3.09–3.03 (m, 2H), 1.82–1.63 (m, 2H), 1.26 (d, J = 5.4 Hz, 3H), 0.89 (s, 9H), 0.05 (s, 6H). ¹³C{¹H} NMR (75 MHz, CDCl₃): δ 60.6, 54.8, 52.7, 31.2, 26.1, 18.5, 13.6, –5.2. HRMS (ESI-TOF) m/z: [M + Na]⁺ calcd for C₁₁H₂₄NaO₂Si 239.1438, found 239.1445.

5-tert-Butyl-4-hydroxy-2',4',6'-triisopropyl[1,1'-biphenyl]-3-carbaldehyde (11). 4-Bromo-2-tert-butylphenol³³ (1.6 g, 7.0 mmol) was added in small portions to a mixture of sodium hydride (95%, dry, 0.23 g, 9.6 mmol) and THF (7 mL) at 0 °C, followed by stirring at 22 °C for 10 min. Pd(OAc)₂ (Strem, 0.107 g, 0.351 mmol) was added, followed by 2,4,6-triisopropylphenylmagnesium bromide (0.5 M, THF, 30 mL, 15 mmol), and the resulting mixture was refluxed for 12 h. Upon cooling to 0 °C, H₂O was carefully added to destroy residual Grignard reagent and sodium hydride. HCl (2 M, aq) was

added followed by Celite, and the resulting mixture was filtered through a pad of Celite. The resulting phases were separated, and the aqueous phase was extracted with Et₂O (3×). The combined organic layers were washed with brine, dried with sodium sulfate, filtered, and concentrated under reduced pressure. The resulting residue was subjected to flash column chromatography. The isolated product (1.88 g) was contaminated with approximately 5% of 2-tert-butylphenol and was used without further purification in the next step. ¹H NMR data for the main component, 3-tert-butyl-2',4',6'-triisopropyl[1,1'-biphen-yl]-4-ol, are provided. ¹H NMR (400 MHz, CDCl₃): δ 7.06 (s, 1H), 7.05 (s, 2H), 6.88–6.85 (m, 1H), 6.68 (d, J = 7.9 Hz, 1H), 4.72 (s, 1H), 2.94 (p, J = 6.9 Hz, 1H), 2.70–2.50 (m, 2H), 1.41 (d, J = 1.3 Hz, 9H), 1.31 (d, J = 6.9 Hz, 6H), 1.09 (d, J = 6.7 Hz, 6H), 1.07 (d, J = 6.8 Hz, 6H).

Methylmagnesium bromide (3 M, Et₂O, 2.2 mL, 6.6 mmol) was added slowly to 3-tert-butyl-2',4',6'-triisopropyl[1,1'-biphenyl]-4-ol (1.88 g, ca. 5 mmol) in THF (13 mL) at 0 °C. After the mixture was warmed to 22 °C, toluene (26 mL), triethylamine (1.3 mL, 9.3 mmol), and paraformaldehyde (0.42 g, 14 mmol) were added, and the resulting reaction mixture was stirred at 80 °C for 12 h. After the mixture was cooled to 0 °C, H₂O and then HCl (2 M, aq) were added, and the resulting phases were separated. The aqueous phase was extracted with Et₂O (3×). The combined organic layers were washed with brine, dried with sodium sulfate, filtered, and concentrated under reduced pressure. The residue was subjected to flash column chromatography followed by recrystallization from methanol to give 11 (1.32 g, 50% over two steps) as an off-color solid. Mp: 144-143 °C (methanol). ¹H NMR (500 MHz, CDCl₃): δ 11.80 (s, 1H), 9.87 (s, 1H), 7.36 (d, J = 2.2 Hz, 1H), 7.22 (d, J = 2.1 Hz, 1H), 7.08 (s, 2H), 2.96 (hept, J = 6.9 Hz, 1H), 2.61 (hept, J = 6.9 Hz, 2H), 1.43 (s, 9H), 1.32 (d, J = 6.9 Hz, 6H), 1.12 (d, J = 6.9 Hz, 6H), 1.09 (d, J = 6.9 Hz, 6Hz)6H). ${}^{13}C\{{}^{1}H\}$ NMR (126 MHz, CDCl₃): δ 197.4, 160.0, 148.4, 147.1, 137.9, 136.3, 135.9, 132.4, 131.6, 120.9, 120.4, 35.1, 34.5, 30.5, 29.55, 29.55, 24.5, 24.23, 24.20. HRMS (EI-quadrupole) m/z: [M]⁺ calcd for C₂₆H₃₆O₂ 380.2715, found 380.2709.

2,2'-((1E,1'E)-((2,3-Dimethylbutane-2,3-diyl)bis(azanylylidene))-bis(methanylylidene))bis(4-methylphenol) (12). Following general procedure B, 2-hydroxy-5-methylbenzaldehyde (204 mg, 1.50 mmol), 2,3-dimethylbutane-2,3-diamine³⁴ (87.0 mg, 0.749 mmol), and methanol (4.5 mL) were mixed, and then the mixture was stirred at 70 °C for 11 h. Following filtration and drying in vacuo, 12 (189 mg, 72%) was obtained as a yellow powder. Mp: 198–199 °C. ¹H NMR (500 MHz, CDCl₃): δ 13.81 (s, 2H), 8.32 (s, 2H), 7.11 (dd, J = 8.3, 2.2 Hz, 2H), 7.06 (d, J = 2.3 Hz, 2H), 6.85 (d, J = 8.3 Hz, 2H), 2.28 (s, 6H), 1.37 (s, 12H). 13 C{ 1 H} NMR (126 MHz, CDCl₃): δ 161.7, 159.3, 133.1, 131.9, 127.6, 118.7, 116.9, 65.3, 23.2, 20.5. HRMS (ESITOF) m/z: $[M + H]^{+}$ calcd for $C_{22}H_{29}N_2O_2$ 353.2224, found 353.2225.

6,6'-((1E,1'E)-((2,3-Dimethylbutane-2,3-diyl)bis(azanylylidene))bis(methanylylidene))bis(2,4-dimethylphenol) (13). Following general procedure B, 2-hydroxy-3,5-dimethylbenzaldehyde (225 mg, 1.50 mmol), 2,3-dimethylbutane-2,3-diamine³⁴ (87.0 mg, 0.749 mmol), and methanol (4.5 mL) were mixed and then stirred at 70 °C for 12 h. Following filtration and drying in vacuo, 13 (228 mg, 80%) was obtained as a yellow powder. Mp: 178–179 °C. 1 H NMR (500 MHz, CDCl₃): δ 14.07 (s, 2H), 8.33 (s, 2H), 7.01 (s, 2H), 6.92 (s, 2H), 2.26 (s, 12H), 1.39 (s, 12H). 13 C{ 1 H} NMR (126 MHz, CDCl₃): δ 161.9, 157.7, 134.4, 129.5, 127.0, 125.8, 117.9, 65.2, 23.3, 20.5, 15.6. HRMS (ESI-TOF) m/z: [M + H]⁺ calcd for C₂₄H₃₃N₂O₂ 381.2537, found 381.2538.

6,6'-((1E,1'E)-((2,3-Dimethylbutane-2,3-diyl)bis(azanylylidene))bis(methanylylidene))bis(4-tert-butyl-2-methylphenol) (14). Following general procedure B, 5-tert-butyl-2-hydroxy-3-methylbenzaldehyde³² (384 mg, 2.00 mmol), 2,3-dimethylbutane-2,3-diamine³⁴ (116 mg, 0.998 mmol), and methanol (6.0 mL) were mixed and then stirred at 70 °C for 8 h. Following filtration and drying in vacuo, 14 (362 mg, 78%) was obtained as a yellow powder. Mp: 171–173 °C. ¹H NMR (500 MHz, CDCl₃): δ 14.1 (s, 2H), 8.40 (s, 2H), 7.23 (s, 2H), 7.12 (s, 2H), 2.30 (s, 6H), 1.40 (s, 12H), 1.31 (s, 18H). 13 C{ 1 H} NMR (126 MHz, CDCl₃): δ 162.2, 157.7, 140.7, 130.9, 125.8, 125.4, 117.5, 65.2,

34.0, 31.6, 23.3, 15.9. HRMS (ESI-TOF) m/z: $[M + H]^+$ calcd for $C_{30}H_{45}N_2O_2$ 465.3476, found 465.3471.

5,5"-((1E,1'E)-((2,3-Dimethylbutane-2,3-diyl)bis(azanylylidene))-bis(methanylylidene))bis(3-tert-butyl-2',4',6'-triisopropyl[1,1'-bi-phenyl]-4-ol) (15). Following general procedure B, 11 (381 mg, 1.00 mmol), 2,3-dimethylbutane-2,3-diamine³⁴ (58 mg, 0.50 mmol), and methanol (15 mL) were mixed and then stirred at 70 °C for 12 h. Following filtration and drying in vacuo, 15 (319 mg, 76%) was obtained as a yellow powder. Mp: >200 °C. ¹H NMR (500 MHz, CDCl₃): δ 14.51 (s, 2H), 8.45 (s, 2H), 7.14 (d, J = 2.1 Hz, 2H), 7.08 (s, 4H), 6.97 (d, J = 2.1 Hz, 2H), 2.97 (hept, J = 6.9 Hz, 2H), 2.70 (hept, J = 6.8 Hz, 4H), 1.47 (s, 12H), 1.45 (s, 18H), 1.33 (d, J = 6.9 Hz, 12H), 1.13 (d, J = 6.9 Hz, 12H), 1.09 (d, J = 6.8 Hz, 12H). 13 C{ 1 H} NMR (126 MHz, CDCl₃): δ 162.5, 159.4, 147.8, 147.2, 137.1, 136.9, 131.5, 130.6, 129.9, 120.7, 118.5, 65.4, 35.1, 34.4, 30.4, 29.7, 24.7, 24.3, 23.5. HRMS (ESI-TOF) m/z: $[M + H]^+$ calcd for $C_{58}H_{85}N_2O_2$ 841.6606, found 841.6605.

3,3"-((1E,1'E)-([1,1'-Binaphthalene]-2,2'-diylbis(azanylylidene))bis(methanylylidene))bis(3',5'-di-tert-butyl-5-methyl[1,1'-biphenyl]-2-ol) (16). 3',5'-Di-tert-butyl-2-hydroxy-5-methyl[1,1'-biphenyl]-3-car-baldehyde³¹ (324 mg, 0.999 mmol), racemic [1,1'-binaphthalene]-2,2'-diamine (142 mg, 0.499 mmol), and ethanol (8 mL) were mixed and then refluxed for 12 h. After the reaction mixture was allowed to reach 22 °C, the resulting precipitate was isolated by filtration and washed with a small amount of ethanol and finally pentane to give 16 (372 mg, 83%) as a powder of orange color. Mp: 196-198 °C. ¹H NMR (400 MHz, CDCl₃): δ 12.36 (s, 2H), 8.62 (s, 2H), 8.01 (d, J =8.8 Hz, 2H), 7.89 (d, J = 8.2 Hz, 2H), 7.56 (d, J = 8.8 Hz, 2H), 7.38 (dt, J = 8.1, 4.0 Hz, 2H), 7.33 (t, J = 1.8 Hz, 2H), 7.26 (d, J = 1.8 Hz, 2H), 7.22 (d, J = 3.2 Hz, 2H), 7.14 (d, J = 2.1 Hz, 2H), 6.92 (d, J = 2.2Hz, 2H), 2.24 (s, 6H), 1.35 (s, 36H). ¹³C{¹H} NMR (101 MHz, $CDCl_3$): δ 162.6, 156.2, 150.0, 144.4, 136.6, 135.0, 133.4, 132.5, 131.6, 130.09, 130.05, 129.3, 128.3, 127.6, 127.0, 126.6, 125.8, 123.8, 121.0, 119.4, 117.3, 35.0, 31.8, 20.5. HRMS (ESI-TOF) m/z: [M + H]⁺ calcd for C₆₄H₆₉N₂O₂ 897.5354, Found 897.5382.

6,6'-((1E,1'E)-((2,3-Dimethylbutane-2,3-diyl)bis(azanylylidene))-bis(methanylylidene))bis(4-tert-butyl-2-methylphenolate)aluminum Chloride (17, Precursor to 9g). Following general procedure C, Et₂AlCl (1.0 M, hexanes, 950 μL, 0.950 mmol) was added to 14 (360 mg, 0.775 mmol) in DCM (5.0 mL). After the solution was stirred at 22 °C, the volatiles were removed in vacuo. The residue was broken up and dried in vacuo at 80 °C for 1 h to give 17 (276 mg, 68%) as a yellow powder. Mp: >200 °C. ¹H NMR (500 MHz, CDCl₃): δ 8.45 (s, 2H), 7.42 (d, J = 1.5 Hz, 2H), 7.10 (d, J = 2.6 Hz, 2H), 2.39 (s, 6H), 1.55 (s, 6H), 1.34 (s, 6H), 1.31 (s, 18H). 13 C{ 11 H} NMR (126 MHz, CDCl₃): δ 167.1, 162.3, 139.3, 135.0, 130.4, 126.7, 117.5, 66.3, 34.0, 31.5, 25.8, 24.4, 16.4. HRMS (ESI-TOF) m/z: [M — CI] $^{+}$ Calcd for C₃₀H₄₂AlN₂O₂ 489.3056, found 489.3065.

6,6'-((1E,1'E)-((2,3-Dimethylbutane-2,3-diyl)bis(azanylylidene))bis(methanylylidene))bis(2,4-dimethylphenolate)aluminum Chloride (18, Precursor to 9h). Following general procedure C, Et₂AlCl (1.0 M, hexanes, 750 μL, 0.750 mmol) was added to 13 (228 mg, 0.599 mmol) in DCM (4.0 mL). After the solution was stirred at 22 °C, the volatiles were removed in vacuo. The residue was broken up and dried in vacuo at 80 °C for 1 h to give 18 (193 mg, 73%) as a yellow powder. Mp: >200 °C. ¹H NMR (500 MHz, CDCl₃): δ 8.40 (s, 2H), 7.20 (s, 2H), 6.95 (s, 2H), 2.36 (s, 6H), 2.26 (s, 6H), 1.54 (s, 6H), 1.33 (s, 6H). 13 C{¹H} NMR (126 MHz, CDCl₃): δ 166.8, 162.2, 138.3, 130.7, 130.4, 125.8, 118.1, 66.3, 25.7, 24.3, 20.4, 16.0. HRMS (ESI-TOF) m/z: [M — CI]+ calcd for C₂₄H₃₀AlN₂O₂ 405.2117, found 405.2122.

2,2'-((1E,1'E)-((2,3-Dimethylbutane-2,3-diyl)bis(azanylylidene))-bis(methanylylidene))bis(4-methylphenolate)aluminum Chloride (19, Precursor to 9i). Following general procedure C, Et₂AlCl (1.0 M, hexanes, 650 μL, 0.650 mmol) was added to 12 (188 mg, 0.533 mmol) in DCM (4.0 mL). After the solution was stirred at 22 °C, the volatiles were removed in vacuo. The residue was broken up and dried in vacuo at 80 °C for 1 h to give 19 (170 mg, 78%) as a yellow powder. Mp: >200 °C. 1 H NMR (500 MHz, CDCl₃): δ 8.43 (s, 2H), 7.28 (dd, J = 8.7, 2.4 Hz, 2H), 7.15–7.11 (m, 2H), 7.10 (s, 1H), 7.08 (s, 1H), 2.28 (s, 6H), 1.55 (s, 6H), 1.32 (s, 6H). 13 C(1 H) NMR (126

MHz, CDCl₃): δ 166.9, 163.4, 137.9, 133.1, 126.6, 122.6, 118.8, 66.5, 25.6, 24.4, 20.3. HRMS (ESI-TOF) m/z: [M – Cl]⁺ calcd for C₂₂H₂₆AlN₂O₃ 377.1804, found 377.1813.

5,5"-((1E,1'E)-((2,3-Dimethylbutane-2,3-diyl)bis(azanylylidene))bis(methanylylidene))bis(3-tert-butyl-2',4',6'-triisopropyl[1,1'-biphenyl]-4-olate)aluminum Chloride (20, Precursor to 9j). Following general procedure C, Et₂AlCl (1.0 M, hexanes, 650 µL, 0.650 mmol) was added to a suspension of 15 (281 mg, 0.334 mmol) in DCM (7.0 mL). After the solution was stirred at 22 °C, the volatiles were removed in vacuo. The residue was broken up and dried in vacuo at 80 °C for 1 h to give 20 (254 mg, 84%) as a yellow powder. Mp: >200 °C. ¹H NMR (500 MHz, CDCl₃): δ 8.44 (s, 2H), 7.33 (d, J = 2.3 Hz, 2H), 7.09 (d, J = 4.8 Hz, 4H), 6.99 (d, J = 2.2 Hz, 2H), 2.97 (hept, J = 2.2 Hz, 2H), 6.9 Hz, 2H), 2.79 (p, J = 6.9 Hz, 2H), 2.78 (p, J = 6.9 Hz, 2H), 1.61 (s, J = 6.9 Hz, 2Hz), 1.61 (s, J = 6.9 Hz, 2 (s, J = 6.9 Hz, 2 (s, J = 6.9 Hz), 1.61 (s, J = 6.9 Hz, 2 (s, J = 6.9 Hz), 1.61 (s, J = 6.9 Hz),6H), 1.58 (s, 18H), 1.41 (s, 6H), 1.34 (d, *J* = 6.9 Hz, 12H), 1.17 (d, *J* = 6.9 Hz, 6H), 1.16 (d, J = 6.9 Hz, 6H), 1.12 (d, J = 6.8 Hz, 6H), 1.10(d, I = 6.8 Hz, 6H). 13 C{ 1 H} NMR (126 MHz, CDCl₃): δ 167.6, 163.6, 147.9, 147.6, 147.2, 141.4, 136.8, 135.7, 132.3, 129.0, 120.8, 120.6, 119.3, 66.4, 35.7, 34.4, 30.5, 30.4, 30.0, 25.8, 24.79, 24.77, 24.6, 24.33, 24.32, 24.27, 24.25. HRMS (ESI-TOF) m/z: [M - Cl]+ calcd for C₅₈H₈₂AlN₂O₂ 865.6186, found 865.6186.

3,3"-((1E,1'E)-([1,1'-Binaphthalene]-2,2'-diylbis(azanylylidene))bis(methanylylidene))bis(3',5'-di-tert-butyl-5-methyl[1,1'-biphenyl]-2-olate)aluminum Chloride (rac-5c, Precursor to rac-1c). Following general procedure C, Et₂AlCl (1.0 M, hexanes, 950 µL, 0.950 mmol) was added to a solution of 16 (774 mg, 0.863 mmol) in DCM (8.0 mL) at 0 °C. After being stirred at 22 °C for 12 h, approximately half of the solvent was removed in vacuo. The remainder was cooled to 0 °C, and the precipitate isolated by filtration. The solid, still kept at 0 °C, was washed with cold DCM, then cold pentane, and subsequently dried in vacuo at 80 °C for 1 h to give rac-5c (549 mg, 66%) as a yellow powder. Mp: >200 °C. ¹H NMR (500 MHz, CDCl₃, -55 °C): δ 8.20 (s, 1H), 7.96 (s, 1H), 7.82 (d, J = 8.7 Hz, 1H), 7.76 (d, J = 8.3Hz, 1H), 7.69-7.67 (m, 2H), 7.62 (s, 2H), 7.57 (d, J = 8.6 Hz, 1H), 7.30 (t, J = 7.7 Hz, 1H), 7.27–7.24 (m, 2H), 7.21 (s, 1H), 7.13 (s, 1H), 7.11-7.03 (m, 4H), 6.98-6.95 (m, 3H), 6.86 (d, J = 8.7 Hz, 1H), 6.67 (s, 2H), 1.99 (s, 3H), 1.97 (s, 3H), 1.01 (s, 18H), 0.83 (s, 18H). ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NMR (126 MHz, CDCl₃, -55 °C): δ 174.1, 168.9, 162.8, 159.3, 149.5, 149.4, 144.2, 143.9, 140.8, 138.9, 136.6, 136.5, 134.0, 133.2, 133.0, 132.45, 132.40, 132.3, 131.8, 131.7, 130.5, 129.4, 128.6, 128.4, 127.2, 127.0, 126.9, 126.8, 126.5, 126.28, 126.25, 126.23, 126.0, 125.9, 125.8, 125.24, 125.22, 124.9, 124.48, 124.45, 124.12, 124.05, 120.6, 120.2, 119.3, 118.7, 34.9, 34.6, 31.5, 31.2, 20.5, 20.4. HRMS (ESI-TOF) m/z: $[M - Cl]^+$ calcd for $C_{64}H_{66}AlN_2O_2$ 921.4934, found 921.4906.

6,6'-((1E,1'E)-((2,3-Dimethylbutane-2,3-diyl)bis(azanylylidene))bis(methanylylidene))bis(2,4-di-tert-butylphenolate)aluminum Co-baltate (9f). NaCo(CO)₄³⁵ (33.4 mg, 0.172 mmol), 6,6'-((1E,1'E)-((2,3-dimethylbutane-2,3-diyl)bis(azanylylidene))bis(methanylylidene))bis(2,4-di-tert-butylphenolate)aluminum chloride 13 (100 mg, 0.164 mmol), and THF (2.5 mL) were mixed and stirred for 12 h at 22 $^{\circ}$ C. The reaction mixture was filtered through a 0.45 μ m Teflon syringe filter and the filtrate carefully layered with hexane and then placed in a freezer at -34 °C for a day. The resulting crystals were isolated by filtration, washed with hexanes, and then dried in vacuo to give 9f (118 mg, 81%) as yellow crystals. ¹H NMR (400 MHz, C₆D₆): δ 8.75 (s, 2H), 7.87 (d, J = 2.6 Hz, 2H), 7.78 (d, J = 2.5 Hz, 2H), 3.47-3.23 (m, 8H, THF), 1.65 (s, 18H), 1.43 (s, 18H), 1.18 (s, 12H), 1.20–1.15 (m, 8H, THF). 13 C $\{^{1}$ H $\}$ NMR (126 MHz, C_{6} D $_{6}$ + THF- d_{8} , (1:1, v/v)): δ 171.0, 162.4, 139.4, 132.2, 130.5, 128.2, 119.9, 67.9 (THF), 67.6, 35.8, 34.5, 31.5, 29.8, 26.3, 25.9 (THF). IR $(neat, cm^{-1})$: 1862.1 $\nu_{(C=0)}$. Anal. Calcd for C₄₈H₇₀AlCoN₂O₈: C, 64.85; H, 7.94; N, 3.15. Found: C, 65.00; H, 8.18; N, 3.02.

rac-(3R,4R)-4-Butyl-3-methyloxetan-2-one (rac-3a) and rac-(3R,4R)-3-Butyl-4-methyloxetan-2-one (rac-4a). General procedure D was followed using 9f (13.3 mg, 0.0150 mmol, 4.93 mol %), THF (0.6 mL), and rac-2a (34.7 mg, 0.304 mmol). After being stirred at 22 °C for 20 h, the crude reaction mixture was subjected to flash column chromatography to give a mixture of rac-3a and rac-4a (34.7 mg, 80%) as a colorless oil. Analytical data for rac-3a and rac-4a have

previously been reported. ¹H NMR (400 MHz, CDCl₃): δ 4.38 (qd, J = 6.1, 4.0 Hz, 1H, 4a), 4.15 (ddd, J = 7.2, 6.3, 4.0 Hz, 1H, 3a), 3.20 (qd, J = 7.5, 4.0 Hz, 1H, 3a), 3.17–3.12 (m, 1H, 4a), 1.90–1.68 (m, 2H + 2H, 3a + 4a), 1.53 (d, J = 6.1 Hz, 3H, 4a), 1.37 (d, J = 7.5 Hz, 3H, 3a), 1.48–1.26 (m, 4H + 4H, 3a + 4a), 0.93–0.88 (m, 3H + 3H, 3a + 4a). ¹³C{¹H} NMR (126 MHz, CDCl₃): δ 172.2 (3a), 171.5 (4a), 79.7 (3a), 74.7 (4a), 57.7 (4a), 50.8 (3a), 33.9 (3a), 29.1 (4a), 27.5 (4a), 27.2 (3a), 22.5 (4a), 22.4 (3a), 20.4 (4a), 14.0 (3a), 13.9 (4a), 12.6 (3a).

rac-(3R,4R)-4-Ethyl-3-methyloxetan-2-one (rac-3b) and rac-(3R,4R)-4-Methyl-3-propyloxetan-2-one (rac-4b). General procedure D was followed using 9f (18.6 mg, 0.0209 mmol, 7.21 mol %), THF (0.6 mL), and rac-2b (25.0 mg, 0.290 mmol). After being stirred at 22 °C for 20 h, the crude reaction mixture was subjected to bulb-to-bulb distillation to give a mixture of rac-3b and rac-4b (22.0 mg, 66%) as a yellow oil. Analytical data for rac-3b^{9a} and rac-4b⁴² have previously been reported. ¹H NMR (400 MHz, CDCl₃): δ 4.41 (qd, J = 6.1, 4.0 Hz, 1H, 4b), 4.13 (td, J = 6.6, 4.0 Hz, 1H, 3b), 3.22 (qd, J = 7.5, 4.0 Hz, 1H, 3b), 3.13 (ddd, J = 8.4, 6.7, 4.0 Hz, 1H, 4b), 1.94–1.73 (m, 4H), 1.55 (d, J = 6.1 Hz, 3H, 4b), 1.39 (d, J = 7.5 Hz, 3H, 3b), 1.03 (t, J = 7.5 Hz, 3H, 3b), 1.00 (t, J = 7.6 Hz, 3H, 4b). 13 C{ 1 H} NMR (126 MHz, CDCl₃): δ 172.1 (3b), 171.2 (4b), 80.6 (3b), 74.2 (4b), 59.0 (4b), 50.4 (3b), 27.3 (3b), 21.0 (4b), 20.4 (4b), 12.7 (3b), 11.2 (4b), 9.1 (3b).

rac-(3R,4R)-3-Methyl-4-propyloxetan-2-one (rac-3c) and rac-(3R,4R)-3-Ethyl-4-methyloxetan-2-one (rac-4c). General procedure D was followed using 9f (18.6 mg, 0.0209 mmol, 6.74 mol %), THF (0.6 mL), and rac-3c (31.0 mg, 0.310 mmol). After being stirred at 22 °C for 20 h, the crude reaction mixture was subjected to flash column chromatography to give a mixture of rac-3c and rac-4c (22.0 mg, 66%) as a yellow oil. Analytical data for rac-3c^{9a} and rac-4c⁴³ have previously been reported. ¹H NMR (300 MHz, CDCl₃): δ 4.40 (qd, J = 6.1, 3.9 Hz, 1H, 4c), 4.18 (ddd, J = 7.3, 6.2, 4.0 Hz, 1H, 3c), 3.24–3.14 (m, 2H), 1.89–1.78 (m, 2H), 1.76–1.65 (m, 2H), 1.55 (d, J = 6.1 Hz, 3H, 4c), 1.50–1.34 (m, 4H), 1.38 (d, J = 7.5 Hz, 3H, 3c), 0.98 (t, J = 7.5 Hz, 3H, 3c), 0.95 (t, J = 7.3 Hz, 3H, 4c). ¹³C{¹H} NMR (126 MHz, CDCl₃): δ 172.2 (3c), 171.4 (4c), 79.5 (3c), 74.7 (4c), 57.5 (4c), 50.8 (3c), 36.2 (3c), 29.8 (4c), 20.4 (4c), 20.3 (4c), 18.5 (3c), 13.80 (3c), 13.79 (4c), 12.6 (3c).

rac-(3R,4R)-3-Methyl-4-pentyloxetan-2-one (rac-3d) and rac-(3R,4R)-4-Methyl-3-pentyloxetan-2-one (rac-4d). General procedure D was followed using 9f (17.8 mg, 0.0200 mmol, 6.58 mol %), THF (0.6 mL), and rac-2d (39.0 mg, 0.304 mmol). After being stirred at 22 °C for 20 h, the crude reaction mixture was subjected to flash column chromatography to give a mixture of rac-3d and rac-4d (35.2 mg, 74%) as a colorless oil. Analytical data for rac-3d⁴⁴ and rac-4d¹⁶ have previously been reported. ¹H NMR (400 MHz, CDCl₃): δ 4.38 (qd, J = 6.1, 3.9 Hz, 1H, 4d), 4.16 (td, J = 6.7, 4.0 Hz, 1H, 3d), 3.20 (qd, J = 7.6, 4.0 Hz, 1H, 3d), 3.16 (ddd, J = 8.9, 6.5, 3.9 Hz, 1H, 4d), 1.89–1.79 (m, 2H), 1.78–1.6 (m, 2H), 1.54 (d, J = 6.0 Hz, 3H, 4d), 1.48–1.24 (m, 12H), 1.38 (d, J = 7.5 Hz, 3H, 3d), 0.90–0.86 (m, 6H). ¹³C{¹H} NMR (75 MHz, CDCl₃): δ 172.2 (3d), 171.5 (4d), 79.7 (3d), 74.8 (4d), 57.7 (4d), 50.8 (3d), 34.2 (3d), 31.50 (4d), 31.46 (3d), 27.7 (4d), 26.6 (4d), 24.7 (3d), 22.54 (3d), 22.46 (4d), 20.4 (4d), 14.04 (4d), 14.02 (3d), 12.6 (3d).

rac-(3R,4R)-4-Hexyl-3-methyloxetan-2-one (rac-3e) and rac-(3R,4R)-3-Hexyl-4-methyloxetan-2-one (rac-4e). General procedure D was followed using 9f (13.3 mg, 0.0150 mmol, 5.02 mol %), THF (0.6 mL), and rac-2e (42.5 mg, 0.299 mmol). After being stirred at 22 °C for 20 h, the crude reaction mixture was subjected to flash column chromatography to give a mixture of rac-3e and rac-4e (48.3 mg, 95%) as a colorless oil. Analytical data for rac-3e and rac-4e ¹⁶ have previously been reported. ¹H NMR (300 MHz, CDCl₃): δ 4.38 (qd, J = 6.1, 4.0 Hz, 1H, 4e), 4.15 (td, J = 6.6, 3.9 Hz, 1H, 3e), 3.20 (qd, J = 7.5, 4.0 Hz, 1H, 3e), 3.14 (ddd, J = 8.9, 6.5, 3.9 Hz, 1H, 4e), 1.88–1.78 (m. 2H), 1.78–1.65 (m. 2H), 1.54 (d, J = 6.1 Hz, 3H), 1.47–1.21 (m, 16H), 1.37 (d, J = 7.6 Hz, 3H), 0.89–0.85 (m, 6H). ¹³C{¹H} NMR (75 MHz, CDCl₃): δ 172.2 (3e), 171.5 (4e), 79.7 (3e), 74.7 (4e), 57.7 (4e), 50.8 (3e), 34.2 (3e), 31.7 (3e), 31.6 (4e), 29.00 (4e), 28.96

(3e), 27.8 (4e), 26.9 (4e), 25.0 (3e), 22.60 (4e), 22.57 (3e), 20.4 (4e), 14.11 (4e), 14.11 (3e), 12.6 (3e).

rac-(3R,4R)-4-(Cyclohexylmethyl)-3-methyloxetan-2-one (rac-3f) and rac-(3R,4R)-3-(Cyclohexylmethyl)-4-methyloxetan-2-one (rac-4f). General procedure D was followed using 9f (8.9 mg, 0.010 mmol, 5.0 mol %), THF (0.4 mL), and rac-2f (31.0 mg, 0.201 mmol). After being stirred at 22 °C for 20 h, the crude reaction mixture was subjected to flash column chromatography to give a mixture of rac-3f and rac-4f (32.3 mg, 88%) as a colorless oil. Only analytical data for rac-3f are provided: ¹H NMR (300 MHz, CDCl₃): δ 4.28–4.23 (m, 1H), 3.23–3.14 (m, 1H), 1.83–1.53 (m, 7H), 1.39 (d, J = 7.6 Hz, 3H), 1.50–1.34 (m, 1H), 1.32–1.12 (m, 3H), 1.08–0.89 (m, 2H). ¹³C{¹H} NMR (126 MHz, CDCl₃): δ 172.3, 78.4, 51.3, 42.0, 34.9, 33.5, 33.1, 26.4, 26.2, 26.1, 12.6. IR (neat, cm⁻¹): 1817.8 ν _(C=0). HRMS (ESI-TOF) m/z: [M + H]⁺ calcd for C₁₁H₁₉O₂ 183.1380, found 183.1390.

rac-(3R,4R)-4-Benzyl-3-methyloxetan-2-one (rac-3g) and rac-(3R,4R)-3-Benzyl-4-methyloxetan-2-one (rac-4g). General procedure D was followed using 9f (13.2 mg, 0.0148 mmol, 7.33 mol %), THF (0.4 mL), and rac-2g (30.0 mg, 0.202 mmol). After being stirred at 22 °C for 21 h, the crude reaction mixture was subjected to flash column chromatography to give a mixture of rac-3g and rac-4g (31.8 mg, 90%) as a colorless oil. Only analytical data for rac-3g are provided. ¹H NMR (400 MHz, CDCl₃): δ 7.36–7.27 (m, 3H), 7.23–7.20 (m, 2H), 4.40 (td, J = 6.5, 4.0 Hz, 1H), 3.33 (qd, J = 7.5, 4.0 Hz, 1H), 3.20 (dd, J = 14.2, 6.4 Hz, 1H), 3.04 (dd, J = 14.3, 6.5 Hz, 1H), 1.30 (d, J = 7.6 Hz, 3H). ¹³C{¹H} NMR (126 MHz, CDCl₃): δ 171.6, 135.3, 129.2, 128.9, 127.3, 79.0, 50.5, 40.1, 12.5. IR (neat, cm⁻¹): 1816.1 ν (C=0). HRMS (ESI-TOF) m/z: [M + H]⁺ calcd for C₁₁H₁₃O₂ 177.0910, found 177.0919

rac-(3R,4R)-3-Methyl-4-phenethyloxetan-2-one (rac-3h) and rac-(3R,4R)-4-Methyl-3-phenethyloxetan-2-one (rac-4h). General procedure D was followed using 9f (13.2 mg, 0.0149 mmol, 7.30 mol %), THF (0.4 mL), and rac-2h (33.1 mg, 0.204 mmol). After being stirred at 22 °C for 20 h, the crude reaction mixture was subjected to flash column chromatography to give a mixture of rac-3h and rac-4h (33.5 mg, 86%) as a colorless oil. Analytical data for *rac-*3h have previously been reported in the literature. 46 ¹H NMR (500 MHz, CDCl₃): δ 7.33-7.30 (m, 2H + 2H, 3h + 4h), 7.25-7.19 (m, 3H + 3H, 3h + 4h), 4.32 (qd, J = 6.1, 3.9 Hz, 1H, 4h), 4.17 (ddd, J = 7.7, 5.8, 3.9 Hz, 1H,**3h**), 3.20 (qd, J = 7.5, 4.0 Hz, 1H, **3h**), 3.15 (ddd, J = 9.1, 6.5, 4.0 Hz, 1H, 4h), 2.83 (ddd, J = 14.2, 8.8, 5.5 Hz, 1H + 1H, 3h + 4h), 2.71 (dt, J = 13.9, 8.0 Hz, 1H + 1H, 3h + 4h), 2.23-2.16 (m, 1H + 1H, 3h + **4h**), 2.12-2.05 (m, 1H + 1H, 3h + 4h), 1.43 (d, J = 6.1 Hz, 3H, 4h), 1.33 (d, J = 7.6 Hz, 3H, 3h). ¹³C{¹H} NMR (126 MHz, CDCl₃): δ 171.9 (3h), 171.2 (4h), 140.2 (4h), 140.1 (3h), 128.67 (3h), 128.66 (4h), 128.5 (4h), 128.4 (3h), 126.5 (4h), 126.4 (3h), 78.7 (3h), 75.0 (4h), 56.8 (4h), 50.9 (3h), 35.8 (3h), 33.1 (4h), 31.3 (3h), 29.5 (4h), 20.1 (4h), 12.5 (3h). IR (neat, cm $^{-1}$): 1815.5 $\nu_{\rm (C=O)}$. HRMS (ESI-TOF) m/z: $[M + H]^+$ calcd for $C_{12}H_{15}O_2$ 191.1067, found 191.1080. rac-(3R,4R)-4-Isopentyl-3-methyloxetan-2-one (rac-3i) and rac-(3R,4R)-3-Isopentyl-4-methyloxetan-2-one (rac-4i). General procedure D was followed using 9f (13.2 mg, 0.0149 mmol, 5.16 mol %), THF (0.6 mL), and rac-2i (37.0 mg, 0.289 mmol). After being stirred at 22 °C for 20 h, the crude reaction mixture was subjected to flash column chromatography to give a mixture of rac-3i and rac-4i (40.9 mg, 91%) as a colorless oil. Analytical data for rac-3i and rac-4i have previously been reported in the literature. 16 1H NMR (400 MHz, CDCl₃): δ 4.39 (qd, J = 6.1, 3.9 Hz, 1H, 4i), 4.13 (td, J = 6.7, 4.0 Hz, 1H, 3i), 3.21 (qd, J = 7.5, 4.0 Hz, 1H, 3i), 3.12 (ddd, J = 8.9, 6.5, 3.9 Hz, 1H, 4i), 1.88–1.80 (m, 2H), 1.78–1.69 (m, 2H), 1.62–1.51 (m, 2H), 1.55 (d, I = 6.2 Hz, 3H, 4i), 1.38 (d, I = 7.5 Hz, 3H, 3i), 1.35— 1.28 (m, 2H), 1.25–1.16 (m, 2H), 0.90 (d, J = 6.6 Hz, 6H, 4i), 0.89 (d, J = 6.6 Hz, 6H, 3i). ¹³C{¹H} NMR (75 MHz, CDCl₃): δ 172.2 (3i), 171.5 (4i), 79.9 (3i), 74.7 (4i), 57.8 (4i), 50.8 (3i), 35.9 (4i), 33.9 (3i), 32.2 (3i), 27.92 (4i), 27.86 (3i), 25.7 (4i), 22.51 (3i), 22.48 (3i), 22.45 (4i), 22.45 (4i), 20.47 (4i), 12.7 (3i).

rac-(3R,4R)-4-(2-(((tert-Butyldimethylsilyl)oxy)ethyl)-3-methyloxetan-2-one (rac-3j) and rac-(3R,4R)-3-(2-((tert-Butyldimethylsilyl)oxy)ethyl)-4-methyloxetan-2-one (rac-4j). General procedure D was followed using 9f (13.2 mg, 0.0149 mmol, 7.49 mol %), THF (0.4 mL), and rac-2j (43.0 mg, 0.199 mmol). After being stirred at 22 °C for 21 h, the crude reaction mixture was subjected to flash column chromatography to give a mixture of rac-3j and rac-4j (44.6 mg, 92%) as a colorless oil. Analytical data for rac-3i have previously been reported in the literature. ⁴⁶ ¹H NMR (500 MHz, CDCl₃): δ 4.52 (qd, J = 6.1, 4.0 Hz, 1H, 4j), 4.32 (td, J = 6.6, 4.0 Hz, 1H, 3j), 3.79–3.70 (m, 2H, 3i), 3.71-3.65 (m, 2H, 4i), 3.35 (qd, I = 7.6, 4.0 Hz, 1H, 3i), $3.28 \text{ (ddd, } J = 9.5, 5.4, 4.0 \text{ Hz}, 1\text{H}, 4\text{j}), 2.07 - 1.91 \text{ (m, } 2\text{H} + 2\text{H}, 3\text{j} + 2\text{H}, 3\text{J})}$ 4j), 1.55 (d, J = 6.1 Hz, 3H, 4j), 1.39 (d, J = 7.6 Hz, 3H, 3j), 0.88 (s, 9H + 9H, 3i + 4i), 0.05 (s, 6H + 6H, 3i + 4i). ${}^{13}C{}^{1}H$ } NMR (126) MHz, CDCl₃): δ 172.3 (3j), 171.5 (4j), 77.6 (3j), 75.5 (4j), 61.0 (4j), 59.1 (3j), 55.6 (4j), 51.1 (3j), 37.0 (3j), 30.9 (4j), 25.98 (4j), 25.97 (3j), 25.97 (4j), 20.3 (4j), 18.4 (3j), 12.5 (3j), -5.37 (4j), -5.38 (3j). IR (neat, cm⁻¹): 1823.2 $\nu_{(C=O)}$. HRMS (ESI-TOF) m/z: [M + H]⁺ calcd for C₁₂H₂₅O₃Si 245.1567, found 245.1564.

rac-(3R,4R)-4-(3-((tert-Butyldimethylsilyl)oxy)propyl)-3-methyloxetan-2-one (rac-3k) and rac-(3R,4R)-3-(3-((tert-Butyldimethylsilyl)oxy)propyl)-4-methyloxetan-2-one (rac-4k). General procedure D was followed using 9f (8.9 mg, 0.010 mmol, 5.0 mol %), THF (0.4 mL), and rac-2k (46.0 mg, 0.200 mmol). After being stirred at 22 °C for 21 h, the crude reaction mixture was subjected to flash column chromatography to give a mixture of rac-3k and rac-4k (44.9 mg, 87%) as a colorless oil. Analytical data for rac-3k have previously been reported in the literature. ⁴⁷ ¹H NMR (500 MHz, CDCl₃): δ 4.40 (qd, J = 6.1, 3.9 Hz, 1H, 4k), 4.22 (td, J = 6.8, 4.0 Hz 1H, 3k), 3.68-3.61 (m, 2H + 2H, 3k + 4k), 3.25 - 3.18 (m, 1H + 1H, 3k + 4k), 1.93 - 1.78(m, 2H + 2H, 3k + 4k), 1.70 - 1.53 (m, 2H + 2H, 3k + 4k), 1.54 (d, J)= 6.1 Hz, 3H, 4k), 1.38 (d, J = 7.6 Hz, 3H, 3k), 0.88 (s, 9H + 9H, 3k + 9H, 3H)4k), 0.04 (s, 6H + 6H, 3k + 4k). ${}^{13}C{}^{1}H$ NMR (126 MHz, CDCl₃): δ 172.1 (3k), 171.3 (4k), 79.6 (3k), 74.8 (4k), 62.35 (3k), 62.34 (4k), 57.4 (4k), 50.9 (3k), 31.0 (3k), 29.9 (4k), 28.2 (3k), 26.03 (4k), 26.03 (3k), 24.5 (4k), 20.4 (4k), 18.42 (3k), 18.42 (4k), 12.7 (3k), -5.23 (3k), -5.23 (4k). IR (neat, cm⁻¹): 1822.7 $\nu_{(C=O)}$. HRMS (ESI-TOF) m/z: $[M + H]^+$ calcd for $C_{13}H_{27}O_3Si$ 259.1724, found 259.1724.

rac-3-((2R,3R)-2-Methyl-4-oxooxetan-3-yl)propyl Acetate (rac-3l) and rac-3-((2R,3R)-3-Methyl-4-oxooxetan-2-yl)propyl Acetate (rac-41). General procedure E was followed using rac-5c (14.4 mg, 0.0150 mmol, 5.00 mol %), 1,4-dioxane (0.3 mL), NaCo(CO)₄ (3.0 mg, 0.015 mmol, 5.0 mol %), and rac-31 (1.00 M, 1,4-dioxane, 300 μ L, 0.300 mmol). After the solution was stirred at 22 °C for 20 h, the reactor was carefully vented in a well-ventilated hood. The crude reaction mixture was concentrated under reduced pressure and then subjected to flash column chromatography to give a mixture of rac-31 and rac-41 (46.0 mg, 82%) as a colorless oil. Only analytical data for rac-4l are provided. ¹H NMR (400 MHz, CDCl₃): δ 4.38 (qd, J = 6.1, 4.0 Hz, 1H), 4.05 (t, J = 6.1 Hz, 2H), 3.18 (td, J = 7.5, 4.0 Hz, 1H), 2.01 (s, 3H), 1.90–1.64 (m, 4H), 1.53 (d, J = 6.1 Hz, 3H). ${}^{13}C\{{}^{1}H\}$ NMR (75 MHz, CDCl₃): δ 171.0, 170.8, 74.5, 63.5, 57.0, 26.0, 24.4, 21.0, 20.3. IR (neat, cm⁻¹): 1810.0 $\nu_{\text{(C=O, lactone)}}$, 1732.7 $\nu_{\text{(C=O, ester)}}$. HRMS (ESI-TOF) m/z: [M + Na]⁺ calcd for C₉H₁₄NaO₄ 209.0784, found 209.0795.

rac-(2R,3R)-Methyl 2-ethyl-3-hydroxybutanoate (rac-6b). General procedure E was followed using rac-5c (14.3 mg, 0.0149 mmol, 5.02 mol %), NaCo(CO)₄ (3.3 mg, 0.017 mmol, 5.7 mol %), 1,4-dioxane (0.3 mL), and rac-2b (0.990 M, 1,4-dioxane, 300 μ L, 0.297 mmol). After the solution was stirred at 22 °C for 21 h, the reactor was carefully vented in a well-ventilated hood. The crude reaction mixture was treated with methanol (0.4 mL) and sodium methoxide (ca. 20.0 mg, ca. 0.370 mmol), stirred for 5 min at 22 °C, and then concentrated under reduced pressure. The residue was subjected to flash column chromatography to give rac-6b (30.3 mg, 70%) as a colorless oil. The analytical data were in accordance with those reported in the literature. ⁴⁸ ¹H NMR (400 MHz, CDCl₃): δ 3.91 (q, J = 5.5 Hz, 1H), 3.70 (d, J = 0.6 Hz, 3H), 2.55 (d, J = 5.5 Hz, 1H), 2.31 (dt, J = 8.7, 6.1 Hz, 1H), 1.73–1.59 (m, 2H), 1.21 (d, J = 6.3 Hz, 3H), 0.90 (t, J = 7.5 Hz, 3H). ¹³C{¹H} NMR (75 MHz, CDCl₃): δ 176.0, 68.2, 54.4, 51.7, 22.7, 21.6, 11.8.

rac-(R)-Methyl 2-((R)-1-Hydroxyethyl)pentanoate (rac-6c). General procedure E was followed using rac-5c (14.4 mg, 0.0150 mmol,

5.07 mol %), 1,4-dioxane (0.3 mL), NaCo(CO)₄ (3.0 mg, 0.015 mmol, 5.1 mol %), and rac-2c (0.988 M, 1,4-dioxane, 300 μ L, 0.296 mmol). After the solution was stirred at 22 °C for 20 h, the reactor was carefully vented in a well-ventilated hood. The crude reaction mixture was treated with methanol (0.4 mL) and sodium methoxide (ca. 20.0 mg, ca. 0.370 mmol), stirred for 5 min at 22 °C, and then concentrated under reduced pressure. The residue was subjected to flash column chromatography to give rac-6c (36.4 mg, 77%) as a colorless oil. ¹H NMR (300 MHz, CDCl₃): δ 3.88 (h, J = 6.8 Hz, 1H), 3.69 (s, 3H), 2.57 (d, J = 7.1 Hz, 1H), 2.38 (dt, J = 9.3, 5.7 Hz, 1H), 1.70–1.45 (m, 2H), 1.29 (h, J = 7.3 Hz, 2H), 1.21 (d, J = 6.3 Hz, 3H), 0.89 (t, J = 7.3 Hz, 3H). 13 C{ 1 H} NMR (75 MHz, CDCl₃): δ 176.1, 68.5, 52.7, 51.7, 31.7, 21.7, 20.7, 14.1. IR (neat, cm $^{-1}$): 1735.3 ν _(C=O). HRMS (ESITOF) m/z: $[M + Na]^{+}$ calcd for $C_8H_{16}NaO_3$ 183.0992, found 183.0998.

rac-(2R,3R)-Methyl 3-Hydroxy-2-phenethylbutanoate (rac-6h). General procedure E was followed using rac-5c (14.4 mg, 0.0150 mmol, 5.26 mol %), 1,4-dioxane (0.3 mL), NaCo(CO)₄ (3.0 mg, 0.015 mmol, 5.3 mol %), and rac-2h (0.950 M, 1,4-dioxane, 300 μL, 0.285 mmol). After the solution was stirred at 22 °C for 22 h, the reactor was carefully vented in a well-ventilated hood. The crude reaction mixture was treated with methanol (0.4 mL) and sodium methoxide (ca. 20.0 mg, ca. 0.370 mmol), stirred for 5 min at 22 °C, and then concentrated under reduced pressure. The residue was subjected to flash column chromatography to give rac-6h (52.6 mg, 83%) as a colorless oil. ¹H NMR (400 MHz, CDCl₃): δ 7.31–7.26 (m, 2H), 7.21–7.17 (m, 3H), 3.94 (p, J = 6.4 Hz, 1H), 3.73 (s, 3H), 2.70-2.55 (m, 3H), 2.45 (dddd, 3.94 (p, J = 6.4 Hz, 1H), 3.73 (s, 3H), 3.70-2.55 (m, 3H), 3.74 (dddd, 3.94 (p, J = 6.4 Hz, 1H), 3.73 (s, 3H), 3.70-2.55 (m, 3H), 3.74 (dddd, 3.94 (p, J = 6.4 Hz, 1H), 3.73 (s, 3H), 3.74 (p, J = 6.4 Hz, 1H), 3.74 (dddd, 3.94 (p, J = 6.4 Hz, 1H), 3.74 (p, JJ = 9.4, 5.7, 4.8, 0.8 Hz, 1H), 2.09–1.99 (m, 1H), 1.90 (dddd, J = 14.0, 9.7, 6.9, 4.9 Hz, 1H), 1.22 (d, J = 7.2 Hz, 3H). ${}^{13}C\{{}^{1}H\}$ NMR (75) MHz, CDCl₃): δ 175.7, 141.3, 128.50, 128.48, 126.1, 68.5, 52.3, 51.7, 33.6, 31.1, 21.6. IR (neat, cm⁻¹): 1736.8 $\nu_{(C=O)}$. HRMS (ESI-TOF) m/z: [M + Na]⁺ calcd for C₁₃H₁₈NaO₃ 245.1148, found 245.1155.

rac-(R)-Methyl 2-((R)-1-Hydroxyethyl)-5-methylhexanoate (rac-6i). General procedure E was followed using rac-5c (14.4 mg, 0.0150 mmol, 5.00 mol %), 1,4-dioxane (0.3 mL), NaCo(CO)₄ (3.0 mg, 0.015 mmol, 5.0 mol %), and rac-2i (1.00 M, 1,4-dioxane, 300 μL, 0.300 mmol). After the solution was stirred at 22 °C for 20 h, the reactor was carefully vented in a well-ventilated hood. The crude reaction mixture was treated with methanol (0.4 mL) and sodium methoxide (ca. 20.0 mg, ca. 0.370 mmol), stirred for 5 min at 22 °C, and then concentrated under reduced pressure. The residue was subjected to flash column chromatography to give rac-6i (44.1 mg, 78%) as a colorless oil. ¹H NMR (400 MHz, CDCl₃): δ 3.89 (p, J = 6.3 Hz, 1H), 3.69 (s, 3H), 2.54 (s, 1H), 2.33 (ddd, J = 9.3, 6.2, 5.2 Hz, 1H), 1.69-1.45 (m, 3H), 1.20 (d, J = 6.3 Hz, 3H), 1.22 - 1.04 (m, 2H), 0.86 (d, J = 3.1 Hz, 3H),0.84 (d, J = 3.1 Hz, 3H). ¹³C{¹H} NMR (75 MHz, CDCl₃): δ 176.2, 68.5, 53.1, 51.7, 36.5, 28.2, 27.4, 22.7, 22.4, 21.7. IR (neat, cm⁻¹): 1736.2 $\nu_{\rm (C=O)}$. HRMS (ESI-TOF) m/z: [M + Na]⁺ calcd for C₁₀H₂₀NaO₃ 211.1305, found 211.1317.

rac-(R)-Methyl 4-((tert-Butyldimethylsilyl)oxy)-2-((R)-1-hydroxyethyl)butanoate (rac-6j). General procedure E was followed using rac-5c (14.4 mg, 0.0150 mmol, 5.02 mol %), 1,4-dioxane (0.3 mL), NaCo(CO)₄ (3.0 mg, 0.015 mmol, 5.0 mol %), and rac-2j (0.998 M, 1,4-dioxane, 300 μ L, 0.299 mmol). After the solution was stirred at 22 °C for 20 h, the reactor was carefully vented in a well-ventilated hood. The crude reaction mixture was treated with methanol (0.4 mL) and sodium methoxide (ca. 20.0 mg, ca. 0.370 mmol), stirred for 5 min at 22 °C, and then concentrated under reduced pressure. The residue was subjected to flash column chromatography to give rac-6j (66.7 mg, 81%) as a colorless oil. ¹H NMR (400 MHz, CDCl₃): δ 3.97–3.89 (m, 1H), 3.69 (s, 3H), 3.67 (dt, J = 11.6, 5.7 Hz, 1H), 3.58 (ddd, J = 10.4, 7.5, 5.2 Hz, 1H), 2.79 (d, I = 7.5 Hz, 1H), 2.60 (dt, I = 8.4, 5.4 Hz, 1H), 1.95-1.78 (m, 2H), 1.22 (d, J = 6.4 Hz, 3H), 0.87 (s, 9H), 0.02(s, 6H). ${}^{13}C\{{}^{1}H\}$ NMR (75 MHz, CDCl₃): δ 175.7, 68.3, 61.2, 51.7, 49.5, 32.1, 26.0, 21.5, 18.4, -5.4, -5.3. IR (neat, cm⁻¹): 1735.0 $\nu_{(C=O)}$. HRMS (ESI-TOF) m/z: [M + H]⁺ calcd for C₁₃H₂₉O₄Si 277.1830, found 277.1837.

rac-(R)-Methyl 5-((tert-Butyldimethylsilyl)oxy)-2-((R)-1-hydroxy-ethyl)pentanoate (rac-6k). General procedure E was followed using rac-5c (14.4 mg, 0.0150 mmol, 5.05 mol %), 1,4-dioxane (0.3 mL),

NaCo(CO)₄ (3.0 mg, 0.015 mmol, 5.1 mol %), and *rac-*2k (0.991 M, 1,4-dioxane, 300 μ L, 0.297 mmol). After the solution was stirred at 22 °C for 21 h, the reactor was carefully vented in a well-ventilated hood. The crude reaction mixture was treated with methanol (0.4 mL) and sodium methoxide (ca. 20.0 mg, ca. 0.370 mmol), stirred for 5 min at 22 °C, and then concentrated under reduced pressure. The residue was subjected to flash column chromatography to give *rac-*6k (69.7 mg, 80%) as a colorless oil. ¹H NMR (500 MHz, CDCl₃): δ 3.92 (h, J = 6.4 Hz, 1H), 3.70 (s, 3H), 3.59 (t, J = 6.2 Hz, 2H), 2.49 (d, J = 6.9 Hz, 1H), 2.40 (dt, J = 8.0, 6.4 Hz, 1H), 1.71–1.64 (m, 2H), 1.52–1.46 (m, 2H), 1.22 (d, J = 6.4 Hz, 3H), 0.87 (s, 9H), 0.03 (s, 6H). ¹³C{¹H} NMR (126 MHz, CDCl₃): δ 176.1, 68.6, 62.7, 52.6, 51.7, 30.5, 26.1, 25.9, 21.7, 18.4, –5.2. IR (neat, cm⁻¹): 1737.0 ν (C=O). HRMS (ESI-TOF) m/z: [M + H]⁺ calcd for C₁₄H₃₁O₄Si 291.1986, found 291.2000.

rac-(2R,3R)-3-Chloroheptan-2-ol (rac-8a). General procedure F was followed using rac-5c (14.8 mg, 0.0155 mmol, 5.20 mol %), THF (0.6 mL), 2,4,6-trimethylpyridine hydrochloride (52.3 mg, 0.332 mmol), and rac-2a (34.0 mg, 0.298 mmol). The crude reaction mixture was subjected to bulb-to-bulb distillation to give rac-8a (30.5 mg, 68%) as a colorless oil. ¹H NMR (500 MHz, CDCl₃): δ 3.86–3.80 (m, 2H), 2.06 (d, J = 5.9 Hz, 1H), 1.84–1.71 (m, 2H), 1.58–1.49 (m, 1H), 1.45–1.25 (m, 3H), 1.28 (d, J = 6.0 Hz, 3H), 0.92 (t, J = 7.2 Hz, 3H). ¹³C{¹H} NMR (126 MHz, CDCl₃): δ 70.7, 70.5, 34.5, 28.8, 22.4, 20.5, 14.1. Anal. Calcd for C₇H₁₅ClO: C, 55.81; H, 10.04; Cl, 23.53. Found: C, 55.61; H, 9.98; Cl, 23.48. No molecular ion peak was observed when performing EI-MS or ESI-MS analysis; consequently, no HRMS data were acquired.

rac-(2R,3R)-3-Chlorononan-2-ol (rac-8e). General procedure F was followed using rac-5c (14.3 mg, 0.0149 mmol, 5.03 mol %), THF (0.6 mL), 2,4,6-trimethylpyridine hydrochloride (52.0 mg, 0.330 mmol), and rac-2e (42.3 mg, 0.297 mmol). The crude reaction mixture was subjected to flash column chromatography to give rac-8e (40.8 mg, 77%) as a colorless oil. 1 H NMR (500 MHz, CDCl₃): δ 3.85–3.79 (m, 2H), 2.09 (d, J = 5.7 Hz, 1H), 1.83–1.70 (m, 2H), 1.59–1.51 (m, 1H), 1.46–1.23 (m, 7H), 1.27 (d, J = 5.8 Hz, 3H), 0.90–0.87 (m, 3H). 13 C{ 1 H} NMR (126 MHz, CDCl₃): δ 70.7, 70.5, 34.7, 31.8, 28.9, 26.7, 22.7, 20.5, 14.2. Anal. Calcd for C₉H₁₉ClO: C, 60.49; H, 10.72; Cl, 19.84. Found: C, 60.32; H, 10.66; Cl, 19.74. No molecular ion peak was observed when performing EI-MS or ESI-MS analysis; consequently, no HRMS data were acquired.

rac-(2R,3R)-3-Chloro-4-phenylbutan-2-ol (rac-8g). General procedure F was followed using rac-5c (21.5 mg, 0.0225 mmol, 7.50 mol %), THF (0.6 mL), 2,4,6-trimethylpyridine hydrochloride (52.0 mg, 0.330 mmol), and rac-2g (44.5 mg, 0.300 mmol). The crude reaction mixture was subjected to flash column chromatography to give rac-8g (30.7 mg, 55%) as a colorless oil. The analytical data were in accordance with that reported in the literature. H NMR (400 MHz, CDCl₃): δ 7.35–7.31 (m, 2H), 7.28–7.25 (m, 3H), 4.05 (ddd, J = 8.2, 6.5, 3.2 Hz, 1H), 3.91–3.84 (m, 1H), 3.23 (dd, J = 14.0, 6.5 Hz, 1H), 3.07 (dd, J = 14.0, 8.1 Hz, 1H), 1.97 (d, J = 8.1 Hz, 1H), 1.32 (d, J = 6.3 Hz, 3H). 13 C{ 1 H} NMR (126 MHz, CDCl₃): δ 137.8, 129.5, 128.7, 127.0, 70.1, 68.6, 41.3, 21.1.

rac-(2R,3R)-3-Chloro-5-phenylpentan-2-ol (rac-8h). General procedure F was followed using rac-5c (14.4 mg, 0.0150 mmol, 4.95 mol %), THF (0.6 mL), 2,4,6-trimethylpyridine hydrochloride (52.0 mg, 0.330 mmol), and rac-2h (49.2 mg, 0.303 mmol). The crude reaction mixture was subjected to flash column chromatography to give rac-8h (45.1 mg, 75%) as a colorless oil. ¹H NMR (500 MHz, CDCl₃): δ 7.33–7.30 (m, 2H), 7.23–7.21 (m, 3H), 3.88–3.82 (m, 1H), 3.79 (ddd, J = 7.9, 6.1, 4.5 Hz, 1H), 2.94 (dt, J = 13.8, 6.9 Hz, 1H), 2.77 (dt, J = 13.9, 8.2 Hz, 1H), 2.13–2.08 (m, 3H), 1.27 (d, J = 6.3 Hz, 3H). I NMR (126 MHz, CDCl₃): δ 140.9, 128.64, 128.64, 126.3, 70.6, 69.3, 36.3, 32.8, 20.4. Anal. Calcd for C₁₁H₁₅ClO: C, 66.49; H, 7.61; Cl, 17.84. Found: C, 66.49; H, 7.67; Cl, 17.92. No molecular ion peak was observed when performing EI-MS or ESI-MS analysis; consequently, no HRMS data were acquired.

rac-(2R,3R)-3-Chloro-6-methylheptan-2-ol (rac-8i). General procedure F was followed using rac-5c (14.3 mg, 0.0149 mmol, 5.03 mol %), THF (0.6 mL), 2,4,6-trimethylpyridine hydrochloride (52.0 mg,

0.330 mmol), and *rac-*2i (38.0 mg, 0.296 mmol). The crude reaction mixture was subjected to flash column chromatography to give *rac-*8i (33.1 mg, 68%) as a colorless oil. ¹H NMR (500 MHz, CDCl₃): δ 3.87–3.79 (m, 2H), 2.05 (d, J = 6.2 Hz, 1H), 1.86–1.70 (m, 2H), 1.62–1.51 (m, 1H), 1.44 (dddd, J = 13.1, 10.7, 7.2, 4.7 Hz, 1H), 1.35–1.25 (m, 1H), 1.28 (d, J = 6.1 Hz, 3H), 0.90 (t, J = 6.6 Hz, 6H). ¹³C{¹H} NMR (126 MHz, CDCl₃): δ 71.1, 70.5, 35.8, 32.7, 27.9, 22.9, 22.4, 20.5. Anal. Calcd for C₈H₁₇ClO: C, 58.35; H, 10.41; Cl, 21.53. Found: C, 58.49; H, 10.50; Cl, 21.62. No molecular ion peak was observed when performing EI-MS or ESI-MS analysis; consequently, no HRMS data were acquired.

ASSOCIATED CONTENT

Supporting Information

Additional tables concerning control reactions and catalyst optimization; copies of 1H and $^{13}C\{^1H\}$ NMR spectra. This material is available free of charge via the Internet at http://pubs.acs.org.

AUTHOR INFORMATION

Corresponding Author

*E-mail: coates@cornell.edu.

Notes

The authors declare no competing financial interest.

ACKNOWLEDGMENTS

We thank the Department of Energy for financial support (DE-FG02-05ER15687).

REFERENCES

- (1) For reviews, see: (a) Pommier, A.; Pons, J.-M. Synthesis 1995, 729–744. (b) Lowe, C.; Vederas, J. C. Org. Prep. Proced. Int. 1995, 27, 305–346.
- (2) (a) Rieth, L. R.; Moore, D. R.; Lobkovsky, E. B.; Coates, G. W. J. Am. Chem. Soc. **2002**, 124, 15239–15248. (b) Okada, M. Prog. Polym. Sci. **2002**, 27, 87–133. (c) Coulembier, O.; Degée, P.; Hedrick, J. L.; Dubois, P. Prog. Polym. Sci. **2006**, 31, 723–747.
- (3) For reviews, see: (a) Pommier, A.; Pons, J.-M. Synthesis 1993, 441–459. (b) Wang, Y.; Tennyson, R. L.; Romo, D. Heterocycles 2004, 64, 605–658.
- (4) For some examples, see: (a) Wan, Z.; Nelson, S. G. J. Am. Chem. Soc. 2000, 122, 10470–10471. (b) Ren, W.; Bian, Y.; Zhang, Z.; Shang, H.; Zhang, P.; Chen, Y.; Yang, Z.; Luo, T.; Tang, Y. Angew. Chem., Int. Ed. 2012, 51, 6984–6988.
- (5) For recent examples, see: (a) Nelson, S. G.; Spencer, K. L. Angew. Chem., Int. Ed. 2000, 39, 1323–1325. (b) Nelson, S. G.; Wan, Z. Org. Lett. 2000, 2, 1883–1886. (c) Nelson, S. G.; Wan, Z.; Stan, M. A. J. Org. Chem. 2002, 67, 4680–4683. (d) Kull, T.; Cabrera, J.; Peters, R. Chem.—Eur. J. 2010, 16, 9132–9139. (e) Mondal, M.; Ibrahim, A. A.; Wheeler, K. A.; Kerrigan, N. J. Org. Lett. 2010, 12, 1664–1667.
- (6) For recent examples concerning anti-aldol reactions, see: (a) Evans, D. A.; Tedrow, J. S.; Shaw, J. T.; Downey, C. W. J. Am. Chem. Soc. 2002, 124, 392–393. (b) Yamashita, Y.; Ishitani, H.; Shimizu, H.; Kobayashi, S. J. Am. Chem. Soc. 2002, 124, 3292–3302. (c) Northrup, A. B.; MacMillan, D. W. C. J. Am. Chem. Soc. 2002, 124, 6798–6799. (d) Denmark, S. E.; Wynn, T.; Beutner, G. L. J. Am. Chem. Soc. 2002, 124, 13405–13407. (e) Ghosh, A. K.; Kim, J.-H. Org. Lett. 2003, 5, 1063–1066. (f) Crimmins, M. T.; McDougall, P. J. Org. Lett. 2003, 5, 591–594. (g) Nishiyama, H.; Shiomi, T.; Tsuchiya, Y.; Matsuda, I. J. Am. Chem. Soc. 2005, 127, 6972–6973.
- (7) Yang, H. W.; Romo, D. Tetrahedron 1999, 55, 6403-6434.
- (8) The synthesis of *trans-β*-lactones via epimerization of *cis-β*-lactones or α -alkylation of β -substituted β -lactones is not trivial. For example, see: (a) Mulzer, J.; Kerkmann, T. *J. Am. Chem. Soc.* **1980**, 102, 3620–3622. (b) Mulzer, J.; Zippel, M. *Angew. Chem., Int. Ed.* **1981**, 20, 399. (c) Mulzer, J.; Zippel, M. *Tetrahedron Lett.* **1981**, 22, 2165–2168. (d) Parsons, P. J.; Cowell, J. K. *Synlett* **2000**, 107–109.

- (e) Purohit, V. C.; Richardson, R. D.; Smith, J. W.; Romo, D. J. Org. Chem. 2006, 71, 4549–4588.
- (9) (a) Kull, T.; Peters, R. Angew. Chem., Int. Ed. 2008, 47, 5461–5464. (b) Kull, T.; Cabrera, J.; Peters, R. Chem.—Eur. J. 2010, 16, 9132–9139. (c) Meier, P.; Broghammer, F.; Latendorf, K.; Rauhut, G.; Peters, R. Molecules 2012, 17, 7121–7150. (d) Calter, M. A.; Tretyak, O. A.; Flaschenriem, C. Org. Lett. 2005, 7, 1809–1812.
- (10) (a) Getzler, Y. D. Y. L.; Mahadevan, V.; Lobkovsky, E. B.; Coates, G. W. J. Am. Chem. Soc. 2002, 124, 1174–1175. (b) Schmidt, J. A. R.; Lobkovsky, E. B.; Coates, G. W. J. Am. Chem. Soc. 2005, 127, 11426–11435. (c) Kramer, J. W.; Lobkovsky, E. B.; Coates, G. W. Org. Lett. 2006, 8, 3709–3712. For a mechanistic study, see: (d) Church, T. L.; Getzler, Y. D. Y. L.; Coates, G. W. J. Am. Chem. Soc. 2006, 128, 10125–10133. For a review, see: (e) Church, T. L.; Getzler, Y. D. Y. L.; Byrne, C. M.; Coates, G. W. Chem. Commun. 2007, 657–674.
- (11) Kramer, J. W.; Rowley, J. M.; Coates, G. W. Org. React. 2014, in press.
- (12) Gansäuer, A.; Fan, C.-A.; Keller, F.; Karbaum, P. Chem.—Eur. J. **2007**, 13, 8084–8090.
- (13) Mulzer, M.; Whiting, B. T.; Coates, G. W. J. Am. Chem. Soc. 2013, 135, 10930-10933.
- (14) Wu, Y.; Sun, Y.-P. J. Org. Chem. 2006, 71, 5748-5751.
- (15) It should be noted that previously reported carbonylation catalysts can carbonylate *cis-2,3*-disubstituted epoxides with high regioselectivities if they are electronically or sterically biased. For a further discussion, see: Mulzer, M.; Tiegs, B. J.; Wang, Y.; Coates, G. W.; O'Doherty, G. A. *J. Am. Chem. Soc.* **2014**, *136*, 10814–10820.
- (16) Mulzer, M.; Ellis, C. W.; Lobkovsky, E. B.; Coates, G. W. Chem. Sci. 2014, 5, 1928–1933.
- (17) A high $k_{\rm rel}$ value prevents the occurrence of the mismatched case between catalyst and epoxide, which leads to preferred formation of the steric regioisomer.
- (18) One reviewer raised the question of what the word "appreciable" with regard to $k_{\rm rel}$ means and whether a $k_{\rm rel} > 1$ is actually necessary to observe regioselectivity. A discussion of both these questions is provided in the Supporting Information.
- (19) See the Supporting Information for more details.
- (20) The contrasteric regioselectivity of 1c in the matched case could not be determined because we were unable to isolate (R)-1c in pure form. Test reactions using impure (R)-1c, however, indicated that the contrasteric regioselectivity in the matched case is comparable to that observed with (R)-1a and b.
- (21) (a) Xia, Q.-H.; Ge, H.-Q.; Ye, C.-P.; Liu, Z.-M.; Su, K.-X. Chem. Rev. 2005, 105, 1603–1662. (b) Aziridines and Epoxides in Organic Synthesis; Yudin, A. K., Ed.; Wiley-VCH: Weinheim, 2006. (c) Wong, O. A.; Shi, Y. Chem. Rev. 2008, 108, 3958–3987. (d) Faveri, G.; Ilyashenko, G.; Watkinson, M. Chem. Soc. Rev. 2011, 40, 1722–1760. (22) For example, racemic cis-3,4-octene oxide gave a ratio of 2.2:1 of regioisomeric β -lactones and 30% conversion under standard reaction conditions (¹H NMR analysis).
- (23) See: Reddy, M. A.; Surendra, K.; Bhanumathi, N.; Rao, K. R. *Tetrahedron* **2002**, *58*, 6003–6008 and references cited therein.
- (24) For example, see: (a) Muehlbacher, M.; Poulter, C. D. J. Org. Chem. 1988, 53, 1026–1030. (b) Alvarez, E.; Nuñez, M. T.; Martín, V. S. J. Org. Chem. 1990, 55, 3429–3431. (c) Chini, M.; Crotti, P.; Flippin, L. A.; Macchia, F.; Pineschi, M. J. Org. Chem. 1992, 57, 1405–1412. (d) Solladié-Cavallo, A.; Lupattelli, P.; Bonini, C. J. Org. Chem. 2005, 70, 1605–1611.
- (25) Li, J.; Menche, D. Synthesis 2009, 2293-2315.
- (26) Page, P. C. B.; Buckley, B. R.; Appleby, L. F.; Alsters, P. A. Synthesis 2005, 3405-3411.
- (27) Chiappe, C.; Cordoni, A.; Moro, G. L.; Palese, C. D. Tetrahedron: Asymmetry 1998, 9, 341–350.
- (28) Coxon, J. M.; Hartshorn, M. P.; Swallow, W. H. J. Org. Chem. 1974, 39, 1142–1148.
- (29) Getzler, Y. D. Y. L.; Mahadevan, V.; Lobkovsky, E. B.; Coates, G. W. Pure Appl. Chem. 2004, 76, 557–564.
- (30) Rowley, J. M.; Lobkovsky, E. B.; Coates, G. W. J. Am. Chem. Soc. **2007**, 129, 4948–4960.

- (31) Nomura, N.; Ishii, R.; Yamamoto, Y.; Kondo, T. Chem.—Eur. J. **2007**, 13, 4433–4451.
- (32) Rudzevich, C. V.; Schollmeyer, D.; Braekers, D.; Desreux, J. F.; Diss, R.; Wipff, G.; Böhmer, V. J. Org. Chem. **2005**, 70, 6027–6033.
- (33) Peng, Y.; Jing, H. Adv. Synth. Catal. 2009, 351, 1325–1332.
- (34) Hirel, C.; Vostrikova, K. E.; Pécaut, J.; Ovcharenko, V. I.; Rey, P. Chem.—Eur. J. 2001, 7, 2007–2014.
- (35) Getzler, Y. D. Y. L.; Schmidt, J. A. R.; Coates, G. W. J. Chem. Educ. 2005, 82, 621–624.
- (36) Wolf, E.; Kennedy, I. A.; Himmeldirk, K.; Spenser, I. A. Can. J. Chem. 1997, 75, 942–948.
- (37) Yang, C.-G.; He, C. J. Am. Chem. Soc. 2005, 127, 6966-6967.
- (38) Mitchell, J. M.; Finney, N. S. J. Am. Chem. Soc. 2001, 123, 862–869.
- (39) Shive, W.; Ballweber, E. G.; Ackermann, W. W. J. Am. Chem. Soc. 1946, 68, 2144–2148.
- (40) For the specifications of the high-pressure reactor, see: Getzler, Y. D. Y. L.; Kundnani, V.; Lobkovsky, E. B.; Coates, G. W. J. Am. Chem. Soc. 2004, 126, 6842–6843.
- (41) Aleu, J.; Fronza, G.; Fuganti, C.; Perozzo, V.; Serra, S. Tetrahedron: Asymmetry 1998, 9, 1589–1596.
- (42) Griesbeck, A.; Seebach, D. Helv. Chim. Acta 1987, 70, 1320-1325.
- (43) Sakai, N.; Ageishi, S.; Isobe, H.; Hayashi, Y.; Yamamoto, Y. J. Chem. Soc., Perkin Trans. 1 2000, 71–77.
- (44) Schreck, K. M.; Hillmyer, M. A. Tetrahedron 2004, 60, 7177–7185.
- (45) Romo, D.; Harrison, P. H. M.; Jenkins, S. I.; Riddoch, R. W.; Park, K.; Yang, H. W.; Zhao, C.; Wright, G. D. *Bioorg. Med. Chem.* **1998**, *6*, 1255–1272.
- (46) Yang, H. W.; Zhao, C.; Romo, D. Tetrahedron 1997, 53, 16471–16488.
- (47) Zhao, C.; Mitchell, T. A.; Vallakati, R.; Pérez, L. M.; Romo, D. J. Am. Chem. Soc. **2012**, 134, 3084–3094.
- (48) Zhang, Y.-H.; Song, K.; Zhu, N.-Y.; Yang, D. Chem.—Eur. J. 2010, 16, 577-587.
- (49) Zampieri, D. S.; Zampieri, L. A.; Rodrigues, J. A. R.; de Paula, B.
- R. S.; Moran, P. J. S. J. Mol. Catal. B: Enzym. 2011, 72, 289-293.